

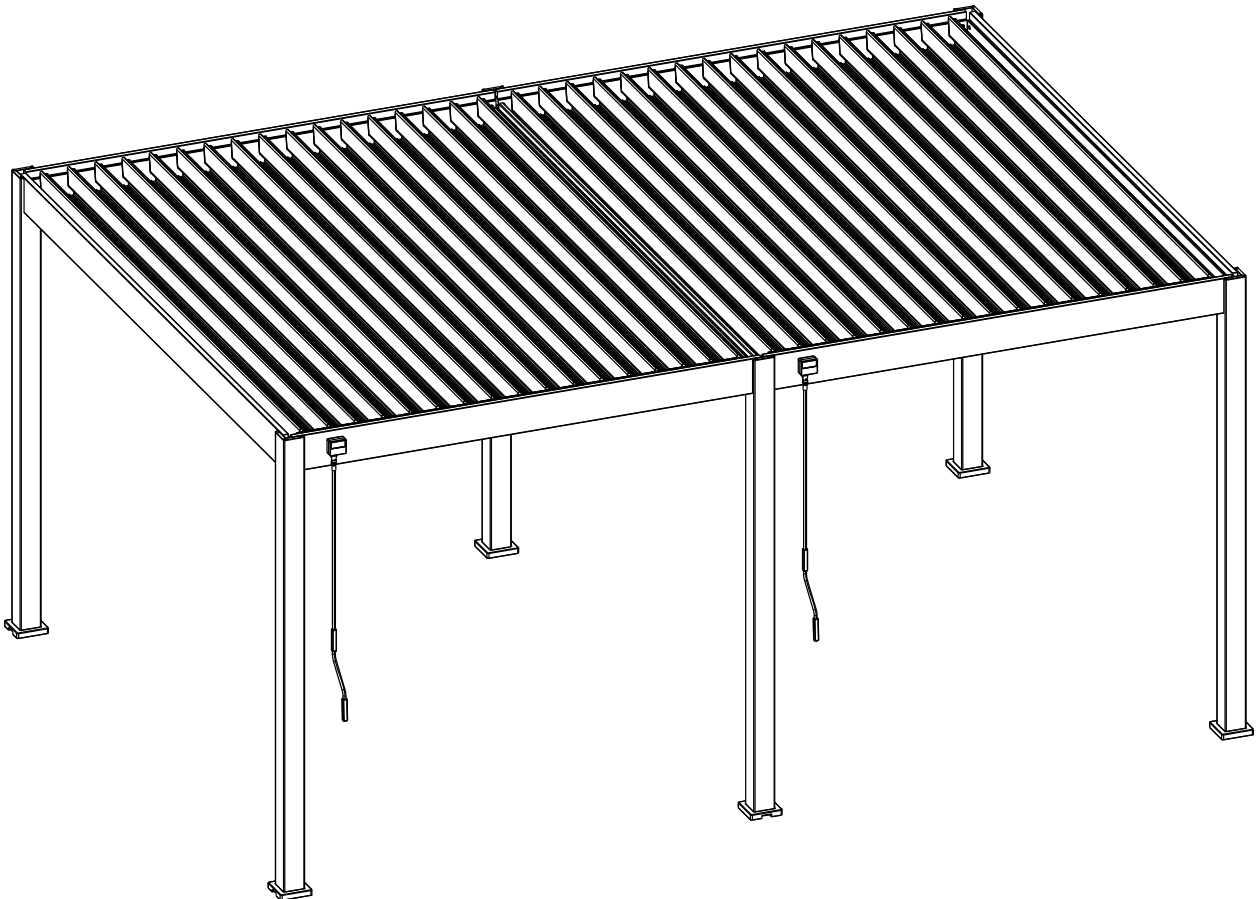


Hi,  
I am your  
instruction  
manual.



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montageanleitung  
instructions de montage  
instrucciones de montaje



These instructions have to be saved during the whole product life cycle.  
We advise you to read these very carefully before proceeding to the assembly.  
The user will be reliable for any damages or injuries caused due to incorrect or improper installation.

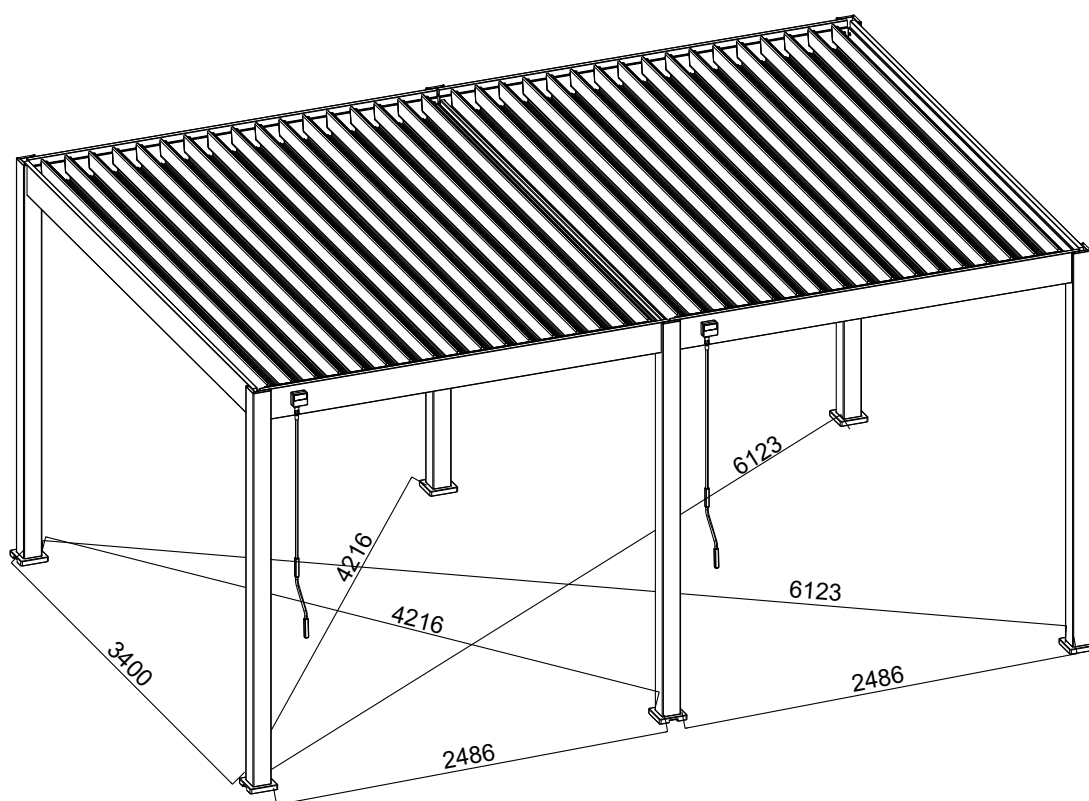
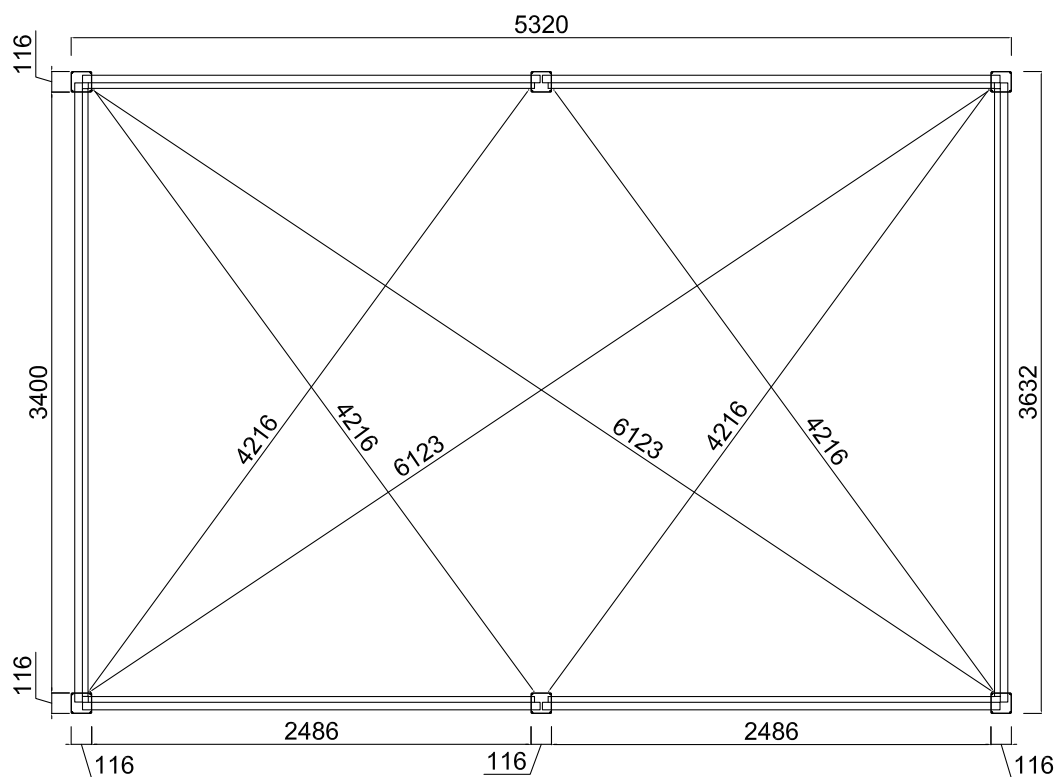


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## FOOTING MEASUREMENT (dimensions in mm)

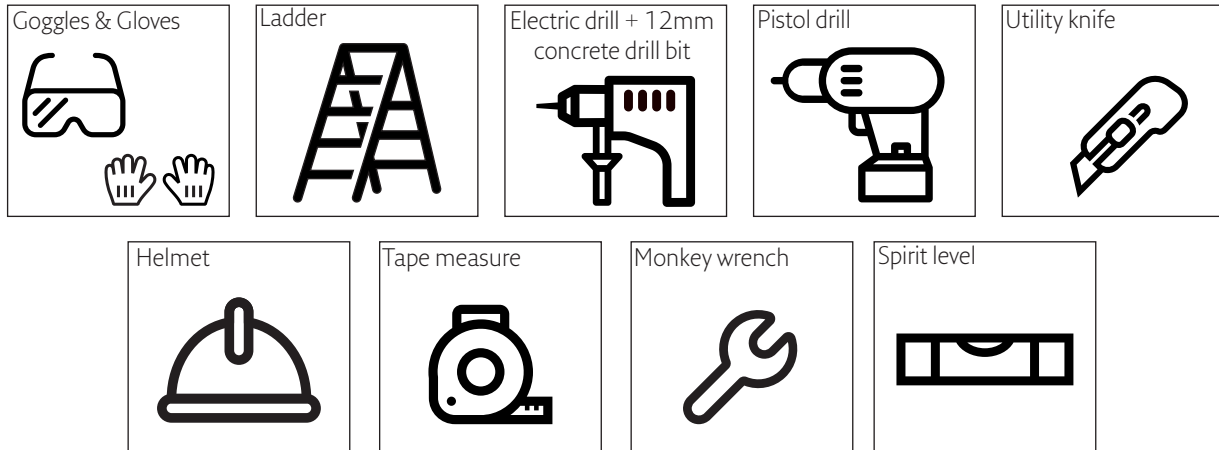


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### NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)



### PRECAUTION OF USE

This product should not be used in extreme weather: storms, violent winds, hail, and snow. We guarantee the resistance of the pergola for winds up to 100 km/h and a maximum snow weight of 50kg/m<sup>2</sup>.

As in the case of strong winds or snow, we highly recommend leaving the louvers open. To maintain good working conditions of your louvers, please clear any snow on them.

Our pergola can withstand heavy rain, but we cannot guarantee it will be 100% waterproof due to some extreme weather conditions.

Exceptional climatic events may compromise the perfect sealing of the product.

To avoid any damages and injuries, we do not recommend climbing on the roof or the structure of the pergola.



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## TIPS AND SAFETY INSTRUCTIONS

Depending on the location and surface area, construction may be subject to building permits. Make sure you have checked with your local authorities to obtain the needed information before the assembly.

Product assembly :

- At least 2/3 people required
- Remove protective film (around 1 hour needed)
- Do not keep children near the assembly area
- Beware of the risk of pinching
- Do not tighten the screws before assembling the whole product
- All assembly steps must be carefully followed
- Check the level of the structure on all sides
- Do not anchor the pergola before assembling the whole product

No changes can be made to the product. Products tampered with by the user are not covered by the warranty, thus being declared as void.

The location should be chosen carefully. It is recommended to avoid mounting your pergola on a rainy day, facing the prevailing winds, and under an overhanging tree.

The pergola must be mounted on a flat-level foundation. It is recommended to install it on a concrete slab or 25x25 cm concrete pads at each post. Please, anchor the pergola properly to the ground using expansion screw.

If you would like to mount your pergola near your house or a building, please check the presence of gutters for water drainage.

Should these instructions not be followed or only partially, the warranty will be voided by the seller.

## MAINTENANCE

Regular maintenance is necessary to ensure its longevity and aesthetic appearance.

We recommend to :

- Clean your pergola once or twice a year with fresh water using a sponge or cloth.
- Do not use detergent or an abrasive material.
- Check the tightness of the screws regularly (at least once a year).
- Oil fastening regularly (at least once a year).
- Make sure that nothing hinders the water flow in the gutters (leaves, branches...).
- Remove any water that might stagnate around the legs of the pergola (lift the posts skirts).



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## WARRANTY

This warranty does not cover :

- Normal wear and tear inherent from the products.
- Loss or breakage of any part during unpacking or installation.
- Lack of care, neglect, vandalism, impact with foreign body, force, contact with a abrasives material, product aesthetics, disassembly, rebuilding or relocation.
- Force majeure: hail, high winds, storms, snow, floods, lightning etc...
- Product tampered with by the user.

The warranty only takes in account the replacement of spare parts or the provided product, no refund will be issued.

All warranty claims must be made at the sales outlet (store or website) where the product has been purchased.

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## PARTS LISTS (PER CARTON)

Before proceeding with the assembly of your louvered pergola, it is necessary to check that all parts listed are supplied and not damaged.

Any missing part must be reported within 10 days of delivery.

You can either go through your local outlet store or make the request directly on our website.

Do not discard the packaging without ensuring that the product is functioning properly.



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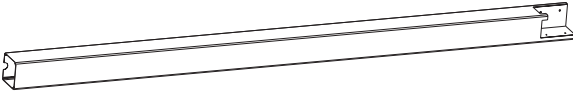
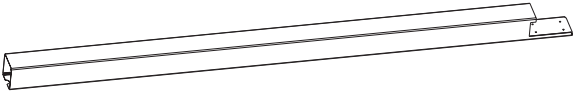
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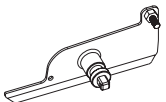
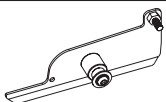
## PARTS LISTS (PER CARTON)

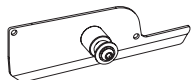
### CARTON 1/6

#### POSTS


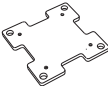








Reference	Parts	Quantity
A		4
A-1		2

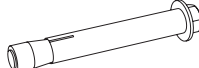


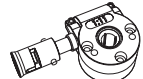
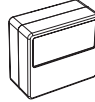

#### END CAPS

Reference	Parts	Quantity
M1		2
M2		32

Reference	Parts	Quantity
M3		34

#### PARTS

Reference	Parts	Quantity
P1		6
P2		6
P3	  6mm	24
P4	  4×16 PH2	136
P5	  6×35 4mm	24
P6	  6×45 4mm	6

Reference	Parts	Quantity
P7	 10×80	24
P8	 Lock nut	34
P9	 Plastic Gasket	34
P10		2
P11		2
P12		2





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
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
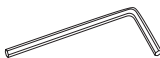
## CARTON 1/6




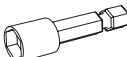
### PARTS

Reference	Parts	Quantity
P13		24
P18		68

Reference	Parts	Quantity
P15		2
P16	 <span style="font-size: small;">6×16 4mm</span>	4
P17	 <span style="font-size: small;">5×19 8mm</span>	6


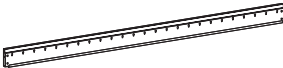

### TOOLS

Reference	Parts	Quantity
Z1	 <span style="font-size: small;">4mm</span>	1
Z2	 <span style="font-size: small;">4mm</span>	1
Z3	 <span style="font-size: small;">6mm</span>	1

Reference	Parts	Quantity
Z4	 <span style="font-size: small;">6mm</span>	1
Z5	 <span style="font-size: small;">10-12mm</span>	1
Z6	 <span style="font-size: small;">PH2</span>	1
Z7	 <span style="font-size: small;">8mm</span>	1

## CARTON 2/6

### BEAMS

Reference	Parts	Quantity
B-1		2
B-2		2
C-1		2



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## CARTON 2/6

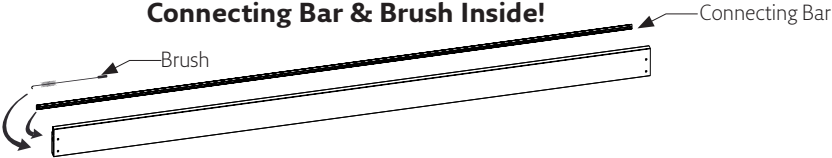
### PARTS

Reference	Parts	Quantity
E-1		1
F-1	 Connecting Bar	2
H-1		2




**ATTENTION!**

**Connecting Bar & Brush Inside!**




## CARTON 3/6

### LOUVERS

Reference	Parts	Quantity
G1		9


## CARTON 4/6

### LOUVERS

Reference	Parts	Quantity
G1		9

## CARTON 5/6

### LOUVERS

Reference	Parts	Quantity
G1		9




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### CARTON 6/6

#### LOUVERS

Reference	Parts	Quantity
G1		7








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
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### Step 1

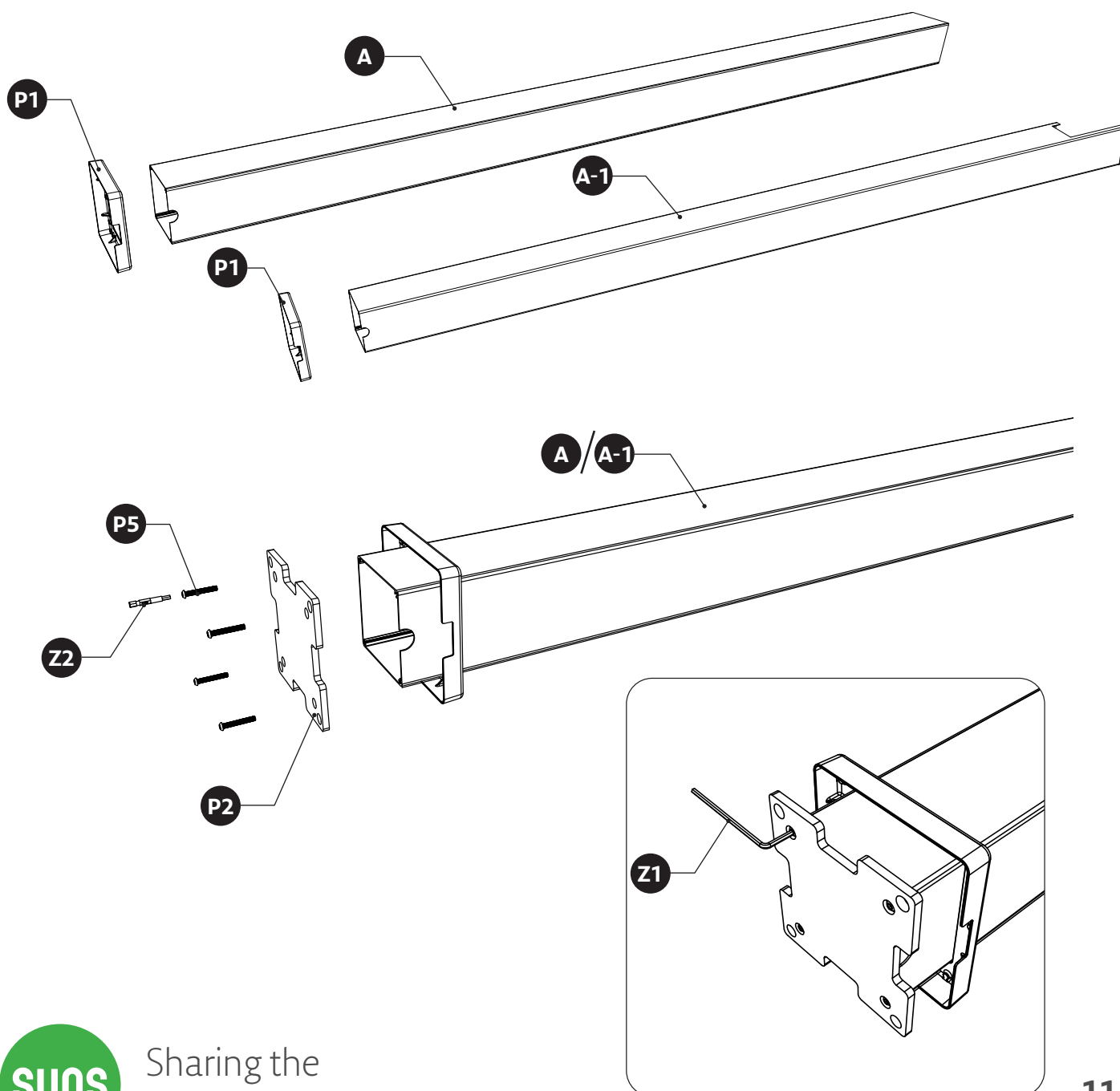
Parts

A		4			
A-1		2			
P1		6	P5	 6×35 4mm	24
P2		6			

Tools

Z1		1
Z2		1

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### Step 2

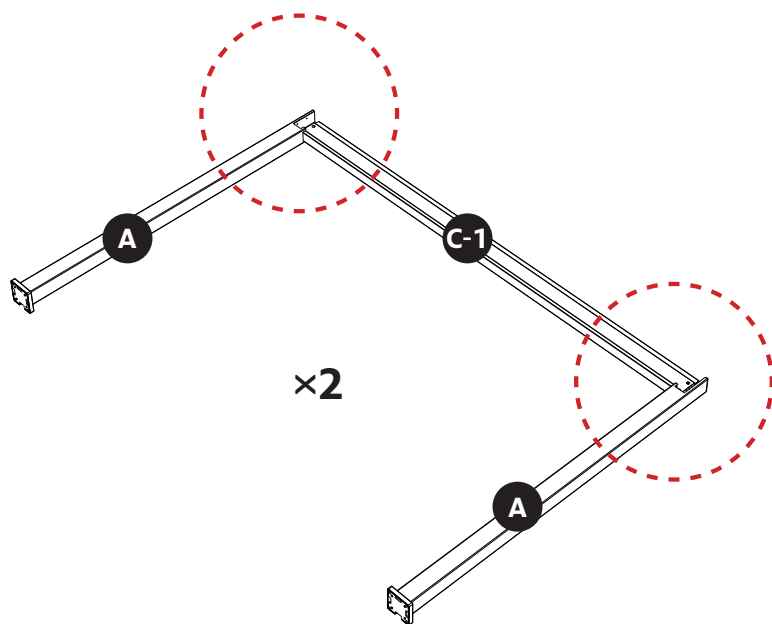
Parts

C-1		2
P3		8

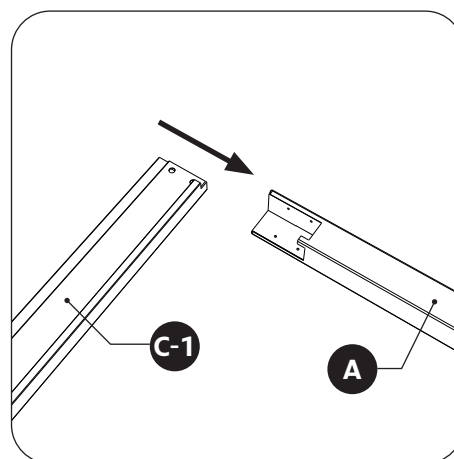
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Tools

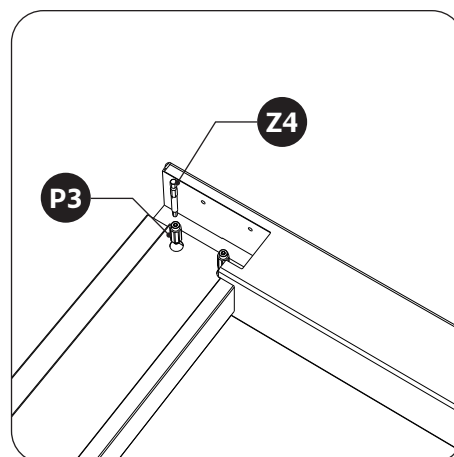
Z3		1
Z4		1



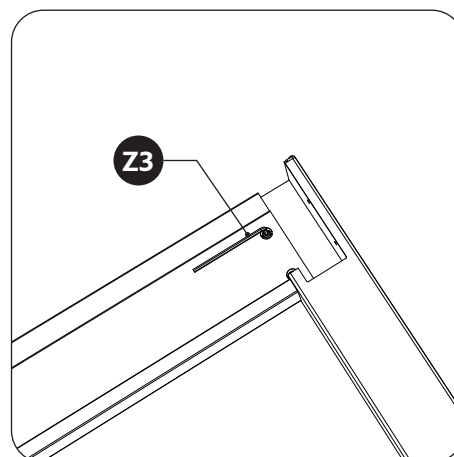
2.1



2.2



2.3






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### Step 3

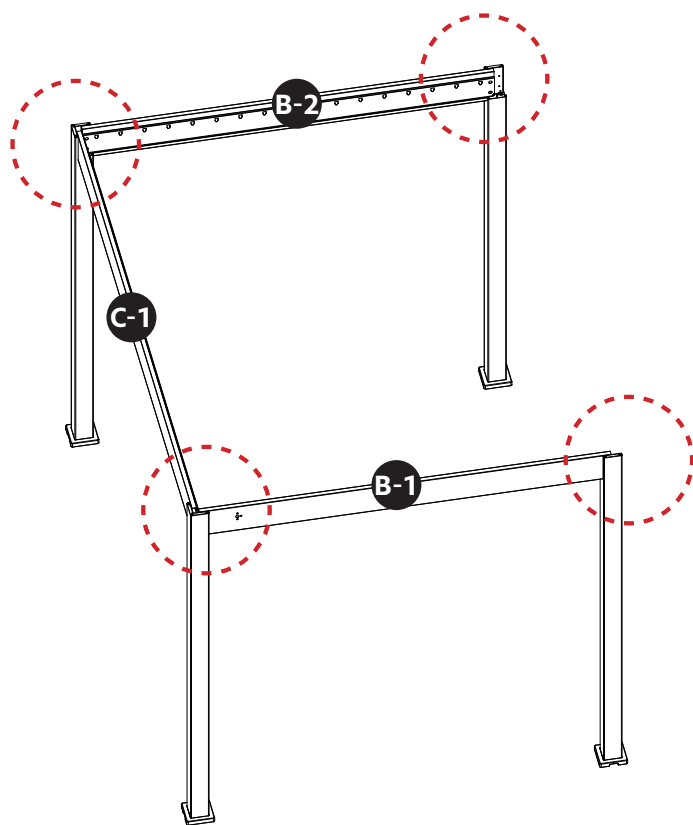
Parts

B-1		2
B-2		2
P3	 6mm	16

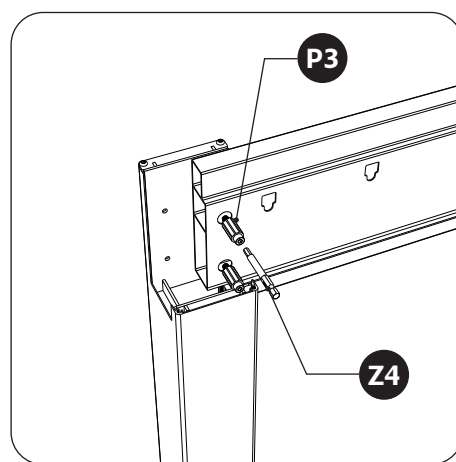
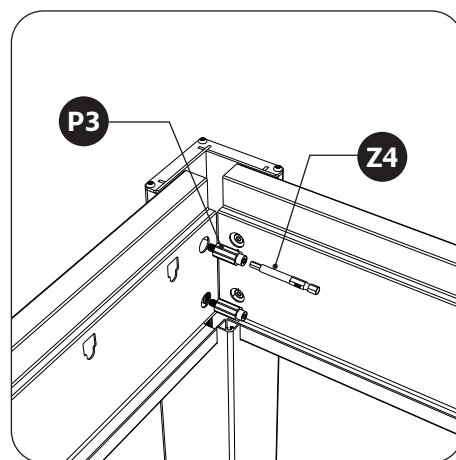
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Tools

Z3	 6mm	1
Z4	 6mm	1



### 3.1



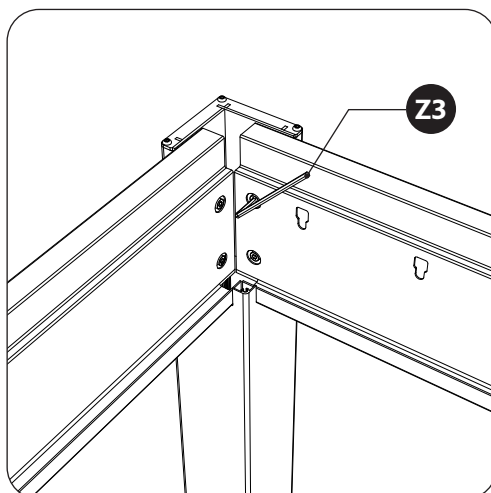
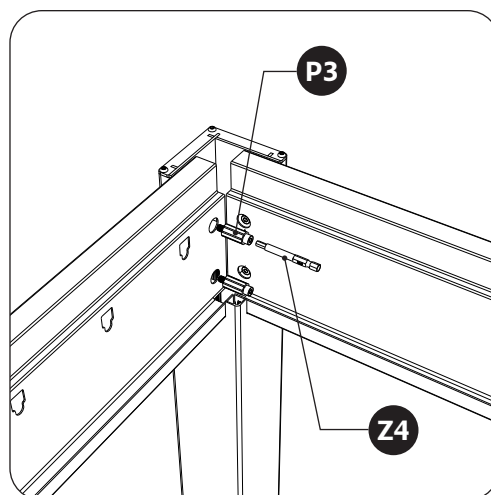
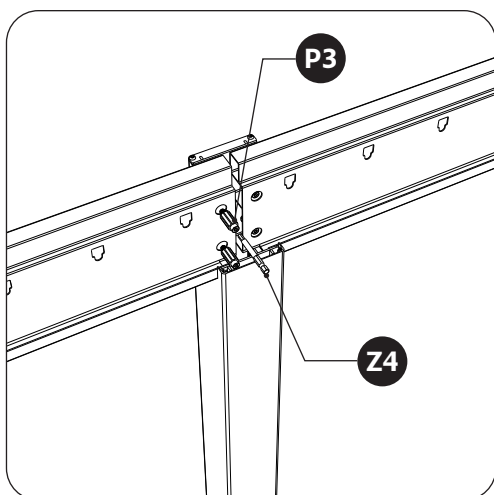
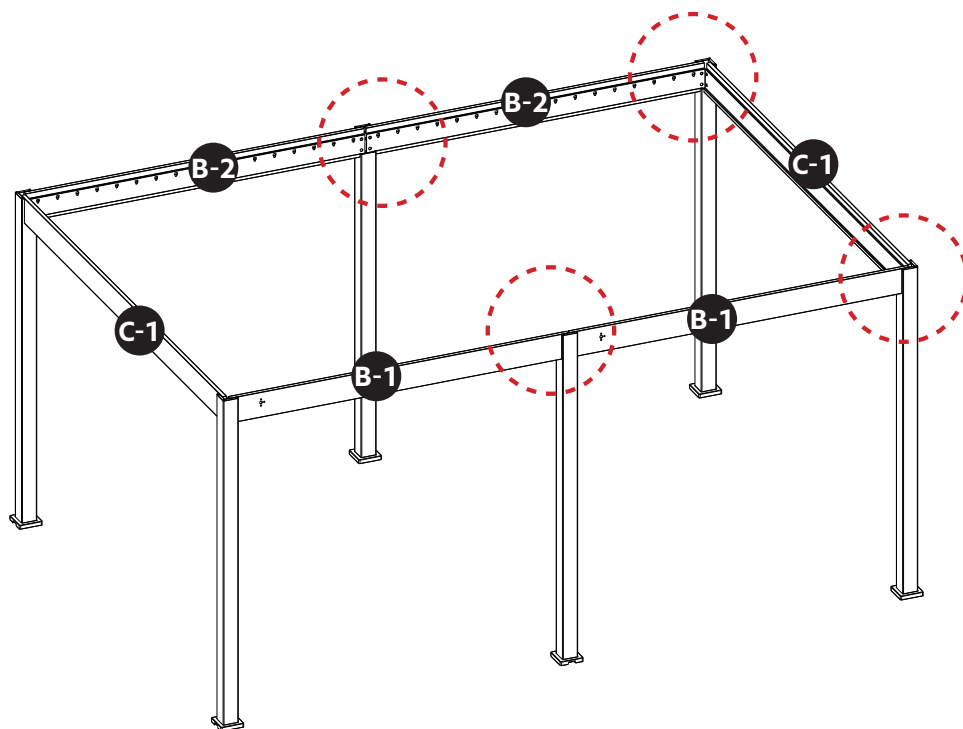
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### Step 3

#### 3.2

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

### Step 4

Parts

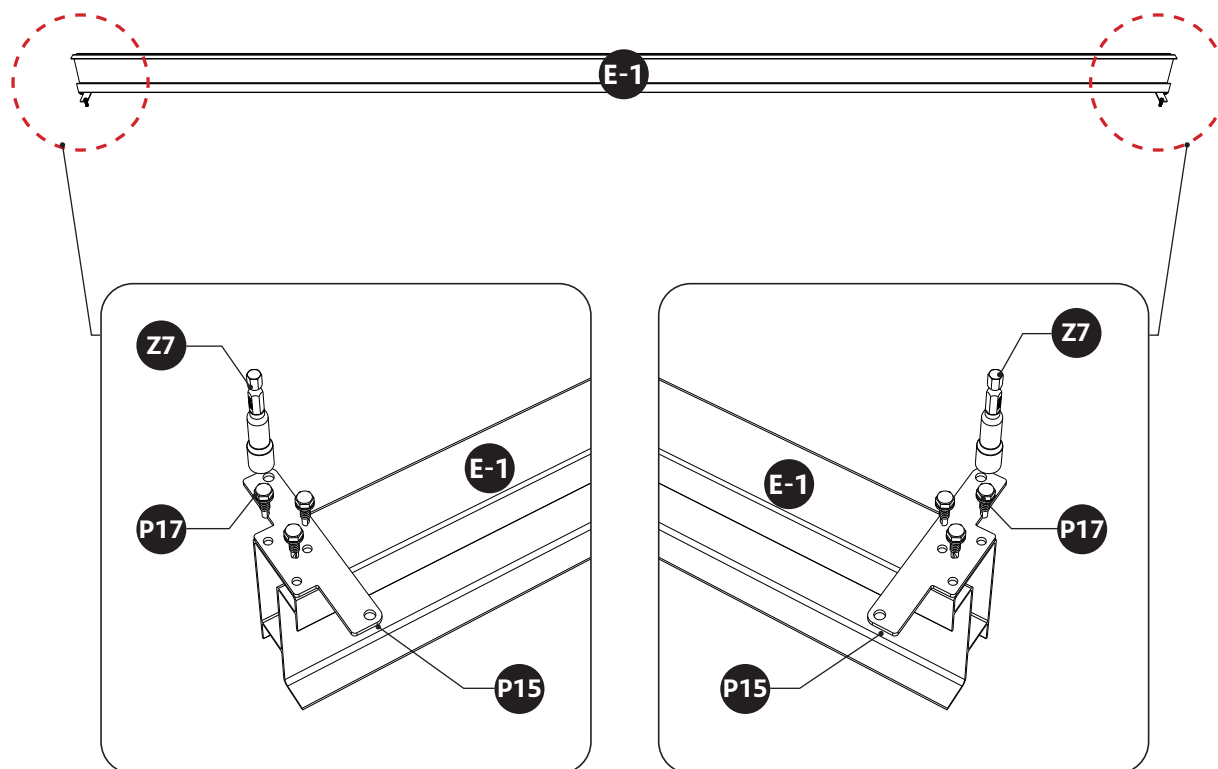
E-1		1
P18		2
P16		4
P17		6

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Tools

Z1		1
Z2		1
Z7		1

### 4.1

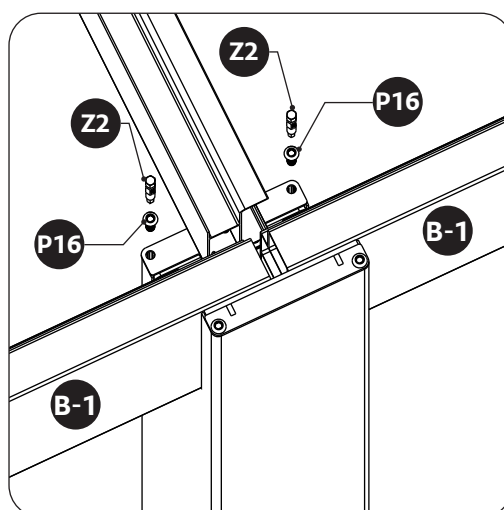
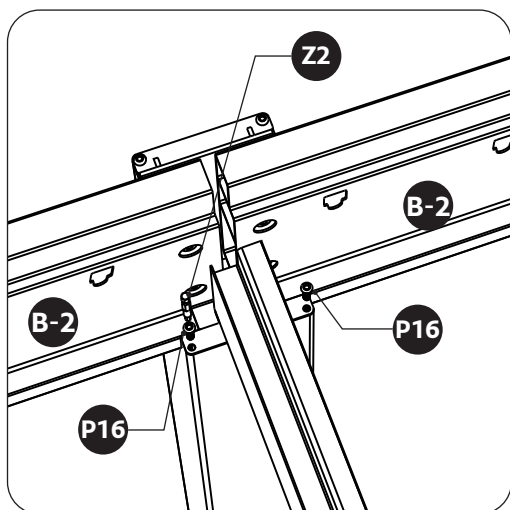
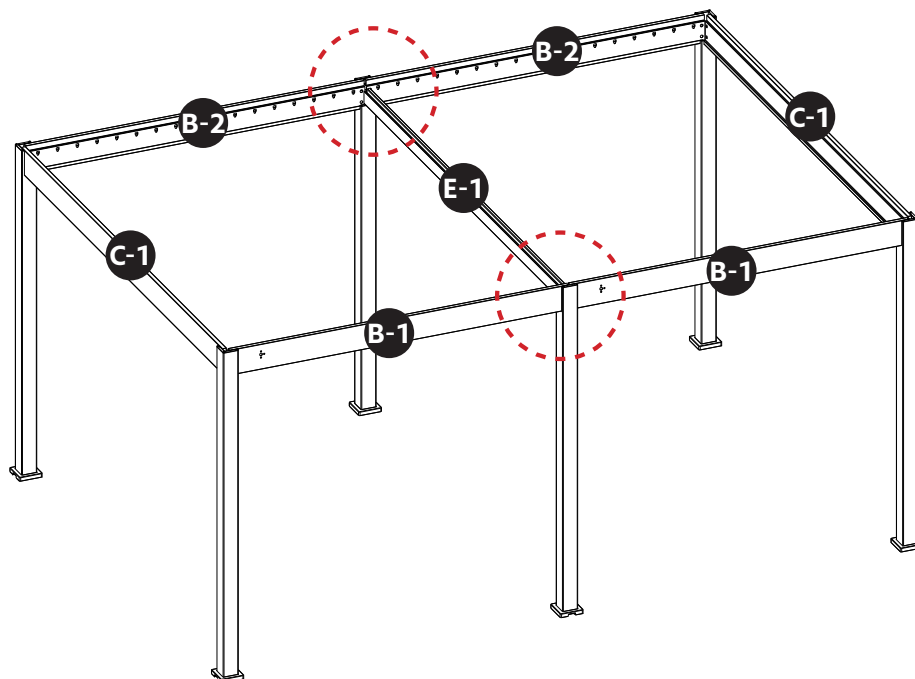


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### Step 4 4.2

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



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### Step 4

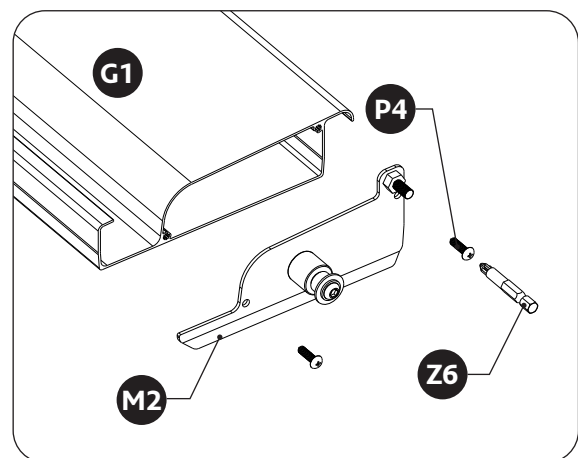
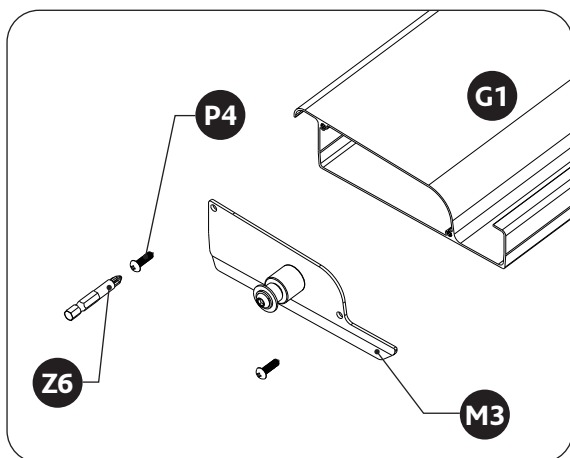
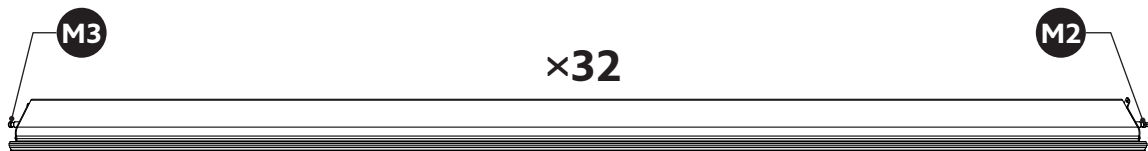
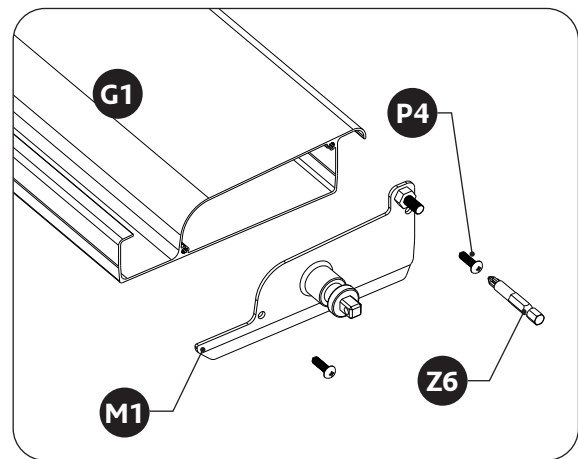
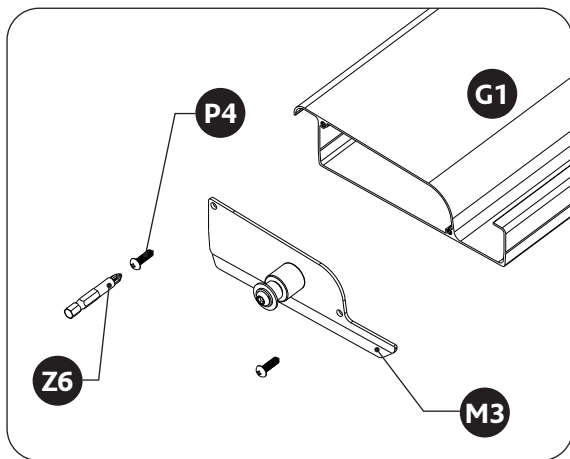
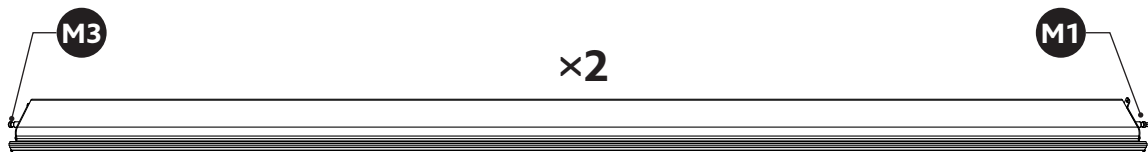
Parts

G1		34
M1		2
M2		32
M3		34
P4		136

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Tools

Z6		1
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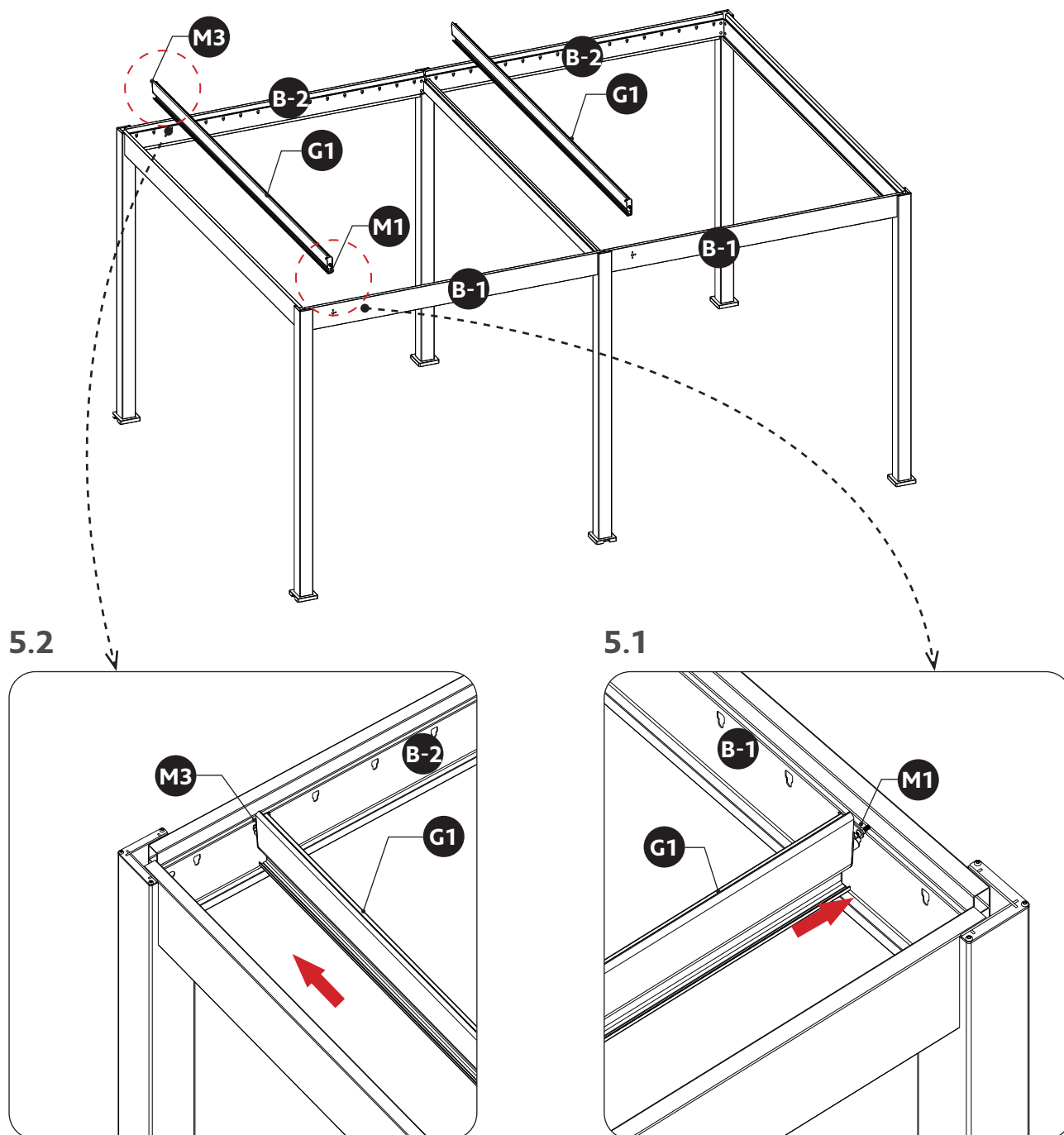


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### Step 5

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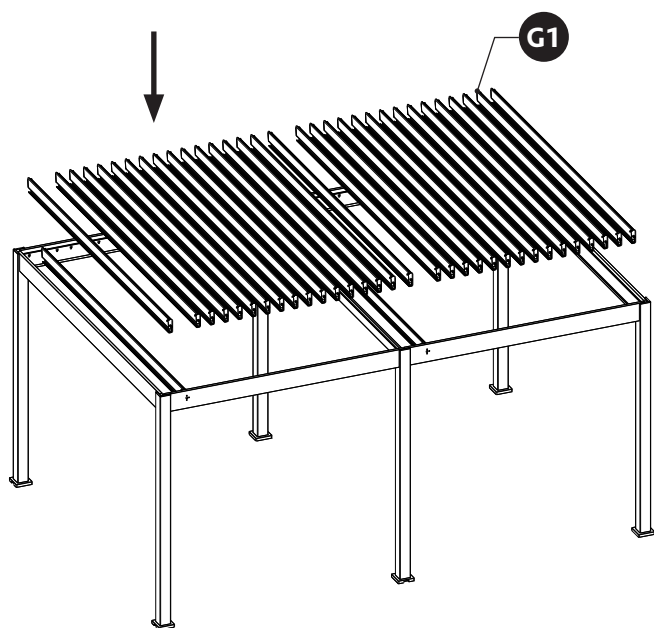
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Parts

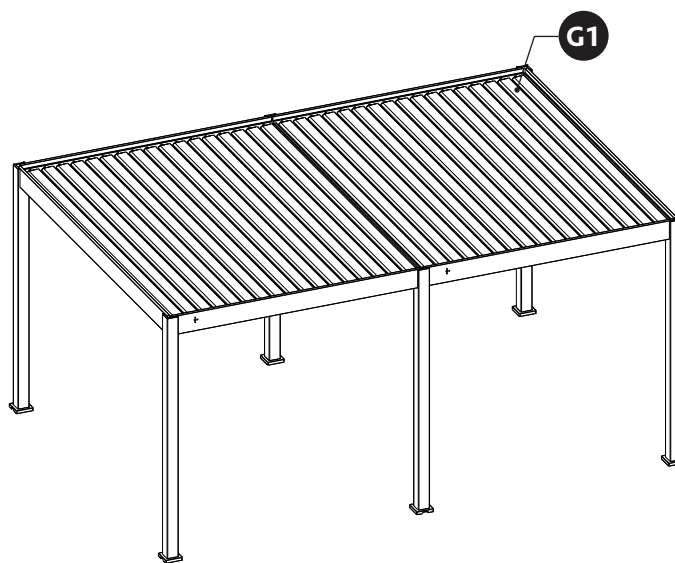
P18		68
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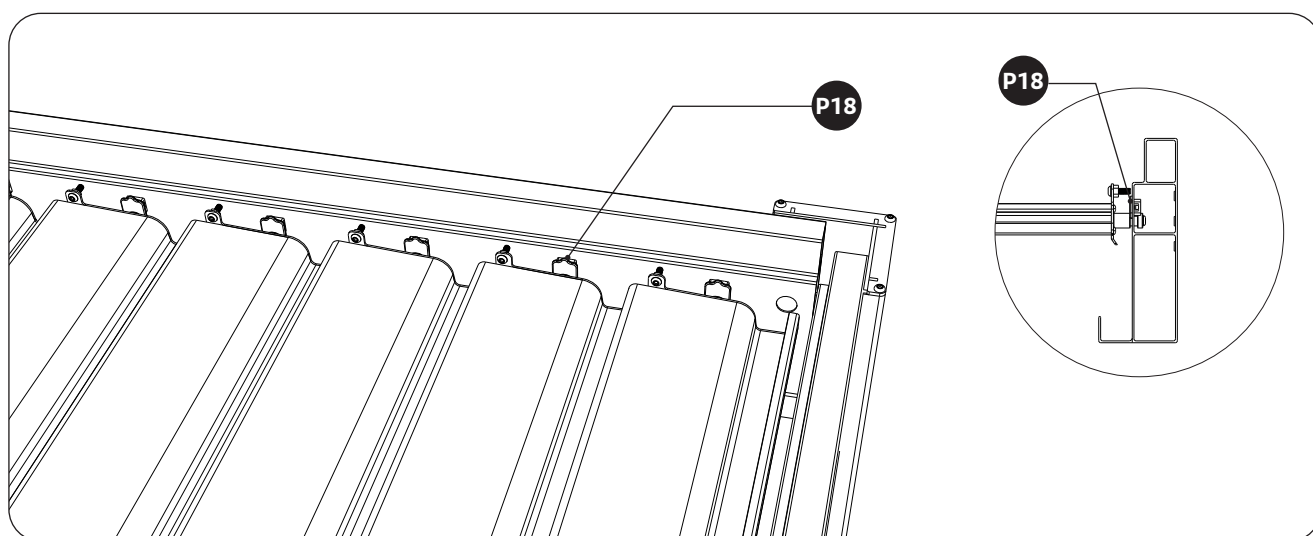
#### 6.1



#### 6.2



#### 6.3









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### Step 7

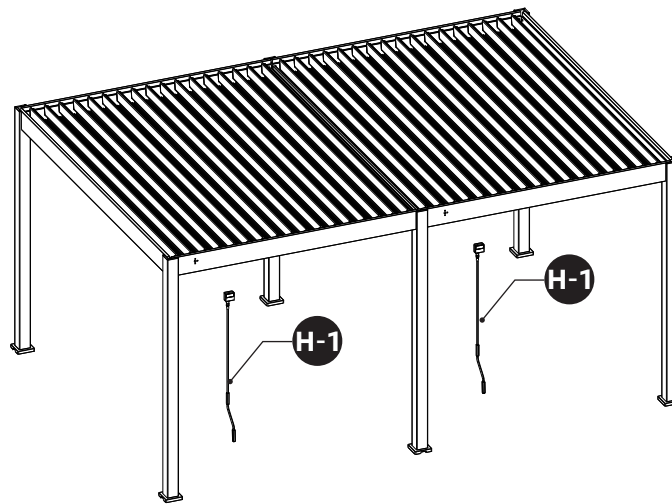
Parts

H-1		2
P10		2
P11		2
P12		2
P6	 	6

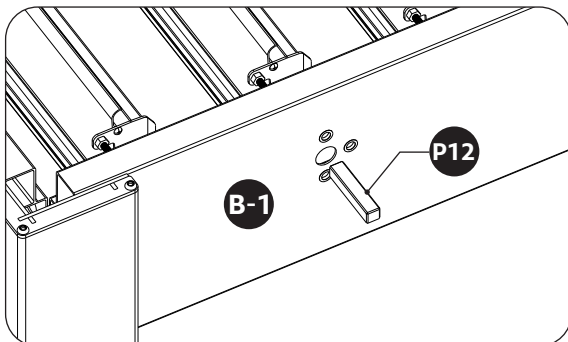
Tools

Z1		1
Z2		1

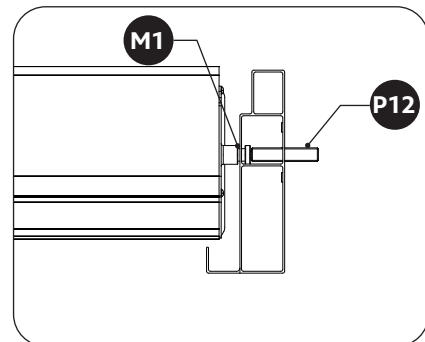
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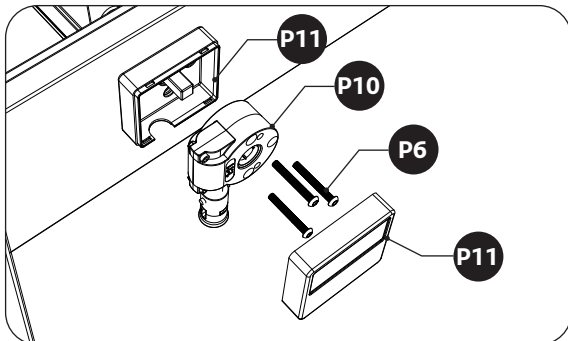
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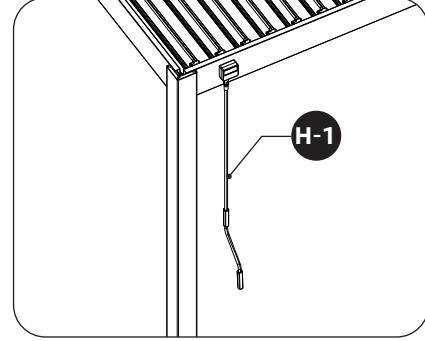
6.1



6.2



6.2






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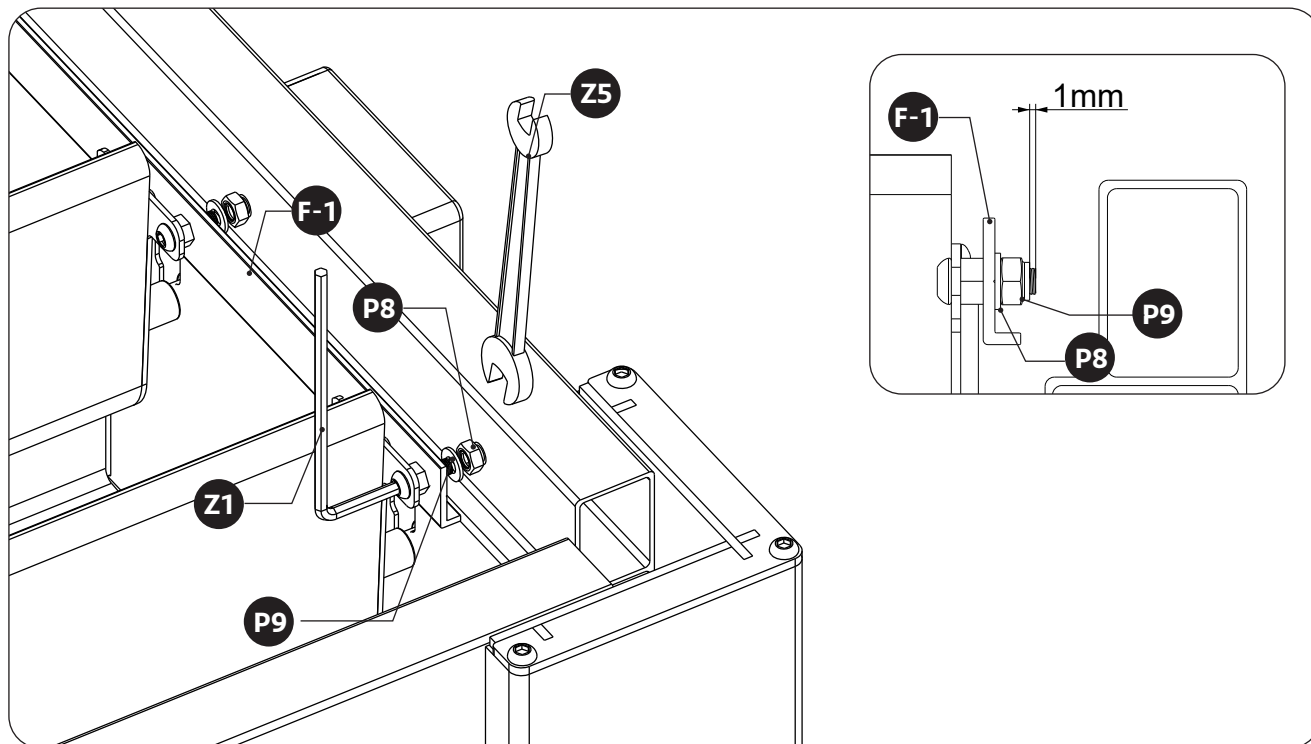
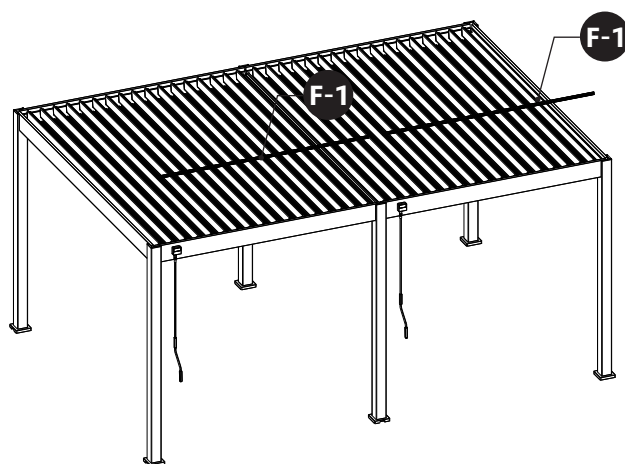
### Step 8

Parts

F-1		2
P8		34
P9		34

Tools

Z1	 4mm	1
Z5	 10-12mm	1

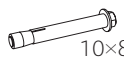



Sharing the  
sun together

Nice to meet you

### Step 9

Parts

P7	 10×80	24
P13		24

Tools

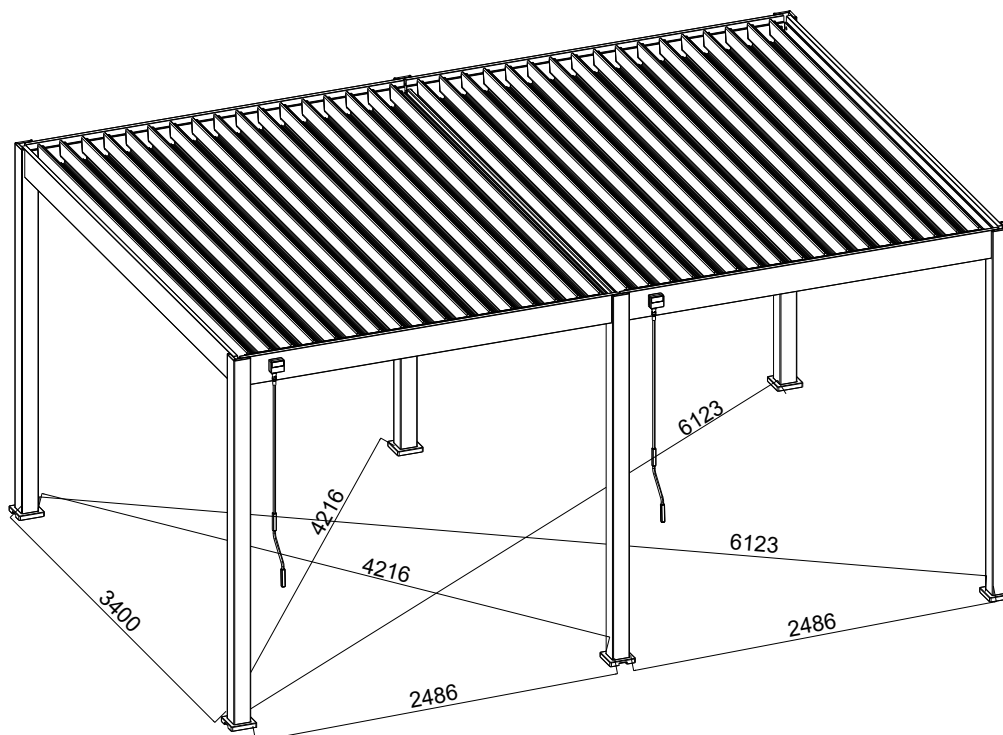


12MM

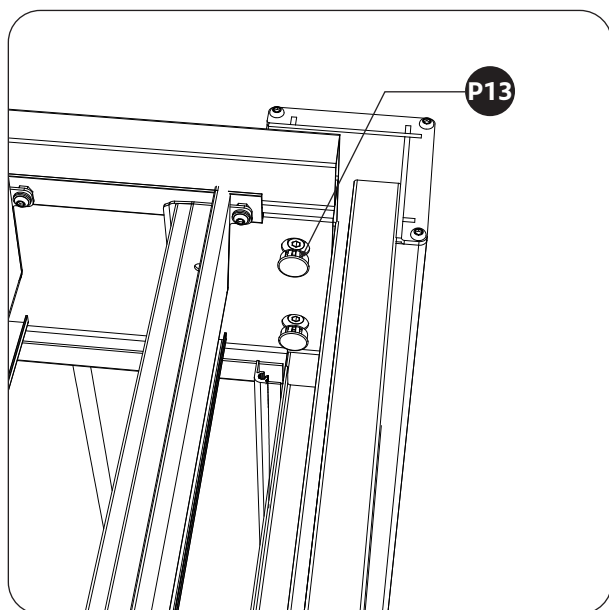


M17

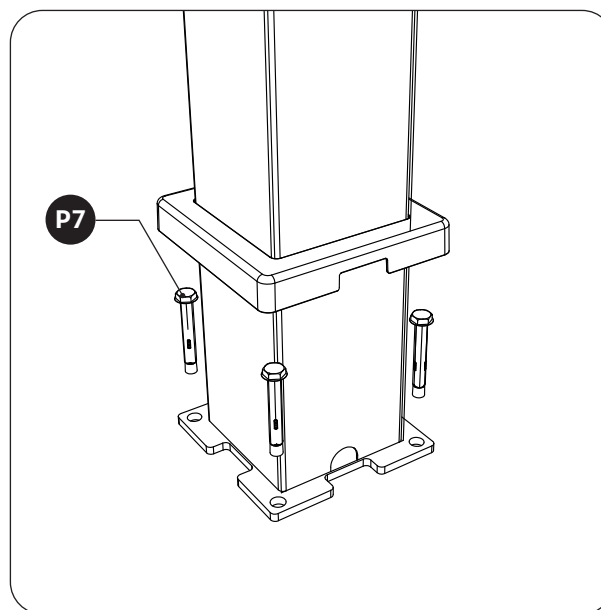
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instructions de montage  
instrucciones de montaje



#### 9.1



#### 9.2



Sharing the  
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