

LUXE PERGOLA  
3.05 X 3.65 X 2.5M

SUN'S  
LIFESTYLE

YOUR  
LUXE  
PERGOLA  
INSTRUCTION MANUAL

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SUNSLIFESTYLE.COM

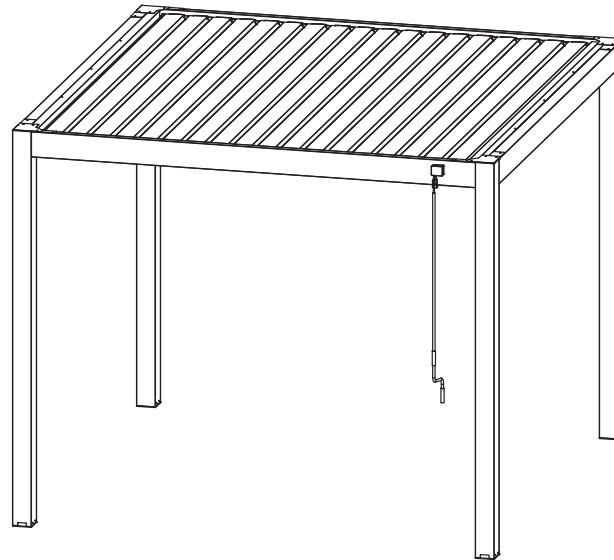
# LUXE PERGOLA

3.05 X 3.65 X 2.5M

## WHAT YOU'LL NEED

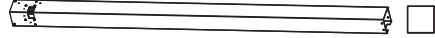







 x4 people









 190 mins



# LUXE PERGOLA













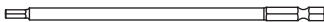


3.05 X 3.65 X 2.5M

PCE	PIECE	QTY
50		2
51		2
61		1
62		1
67		2
75		18
77		1
79		1

PCE	PIECE	QTY
130		18
131		18
132		4
133		4
112		4
117		8
136		1
137		1

# LUXE PERGOLA

3.05 X 3.65 X 2.5M

PCE	PIECE	QTY
A	 M6*20	16+2
B	 M8*35	8+2
C	 M8	24+2
D	 ST4. 2*15	36+2
E	 ST4. 2*15	36+2
F	 M5*20	26+2
G	 M5*18	1
H		36+10
J		18+10
K	 M6 X 60mm	16
L		1
M		2
N		1
P		2
Q		1

# LUXE PERGOLA

3.05 X 3.65 X 2.5M



## MAXIMUM FLEXIBILITY

Thank you for buying a Suns Lifestyle Pergola! We hope you will enjoy your terrace coverings much as we do. Because of its smart modular design, the Luxe Pergola is endlessly extendable in length.

## THIS IS HOW IT WORKS

The Suns Lifestyle Luxe Pergola is available in several different models with standard sizes. You can extend both to the side and the length of the pergola.

## ATTENTION

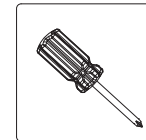
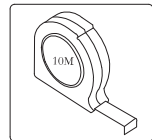
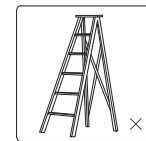
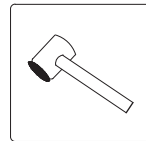
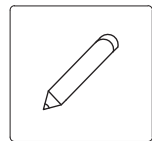
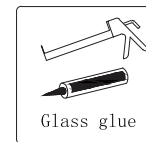
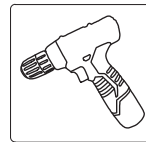
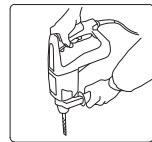
For a first-time-right construction: please read carefully through all the instruction manuals (of the pergola, extension and side extension sets) before assembling your pergola configuration. This will save you hassle and time, and ensure the pergola is installed correctly.

# LUXE PERGOLA

3.05 X 3.65 X 2.5M

## TOOL LIST

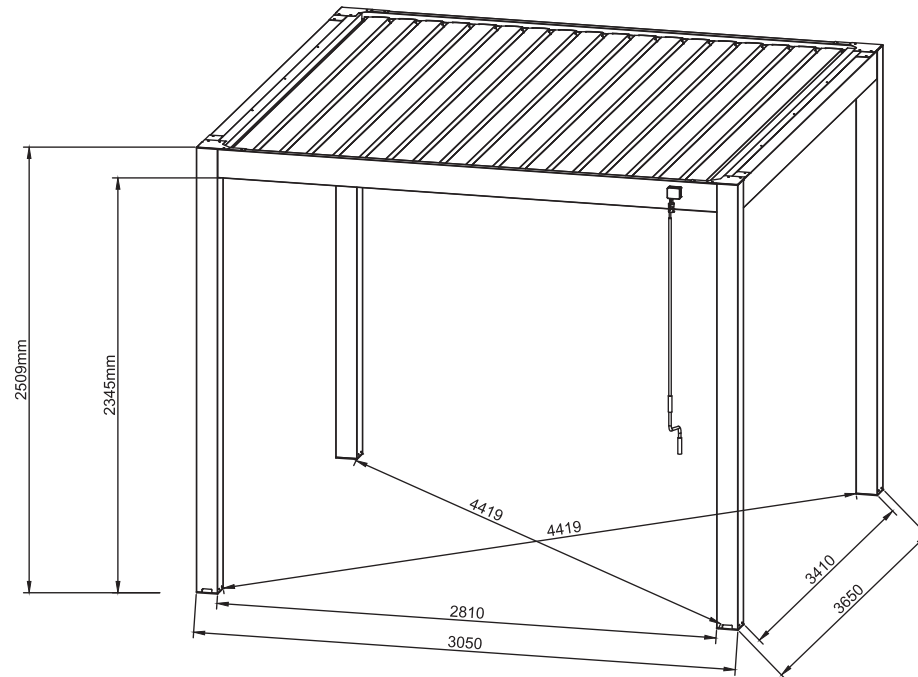
Please have these ready for assembly



# LUXE PERGOLA

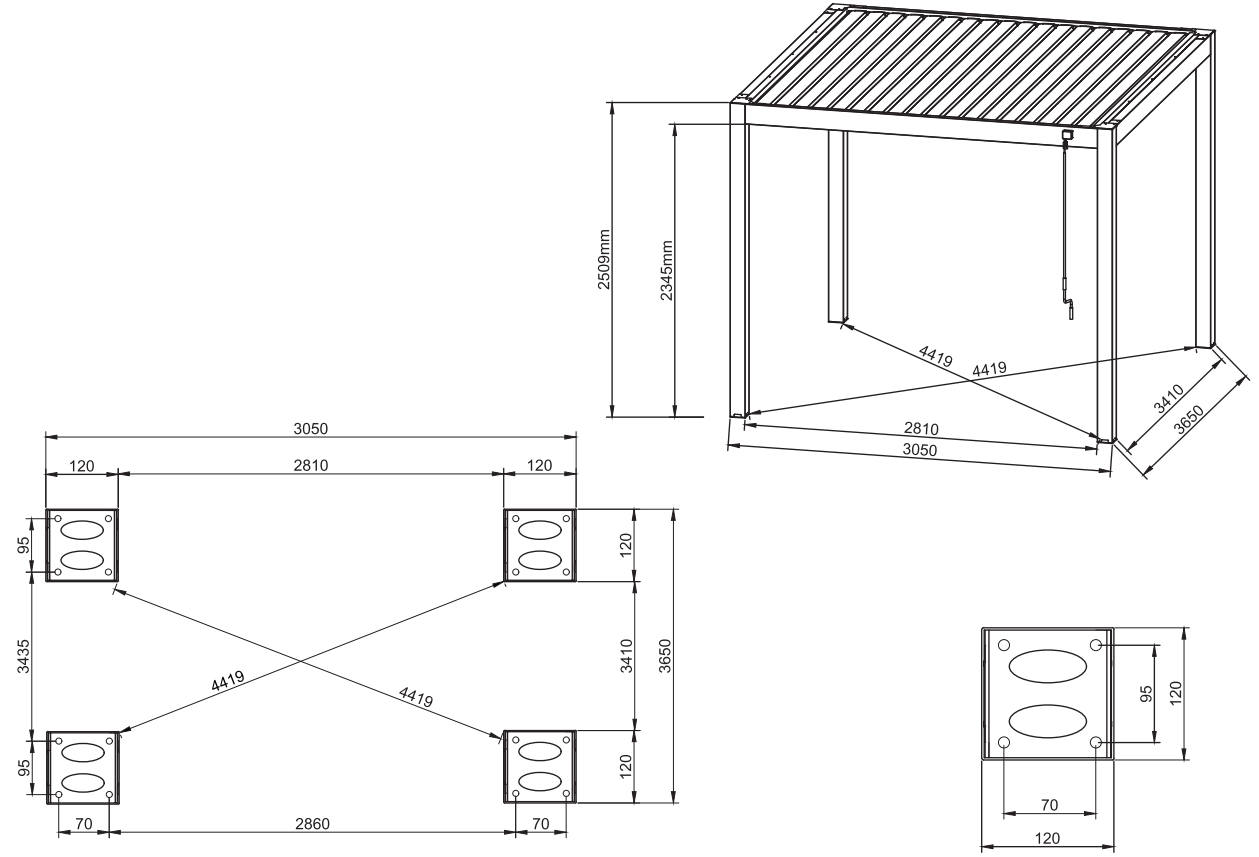
3.05 X 3.65 X 2.5M

## LUXE MAIN PERGOLA



# LUXE PERGOLA

3.05 X 3.65 X 2.5M

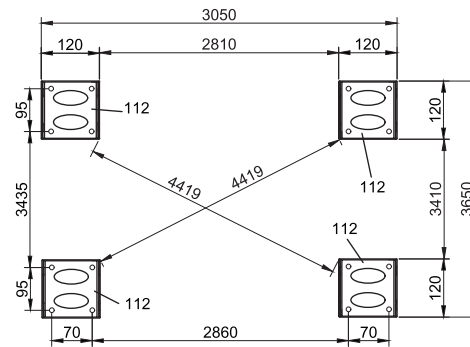
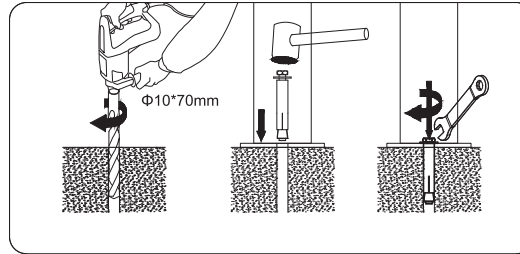
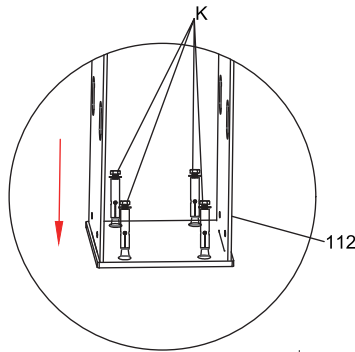
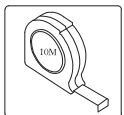
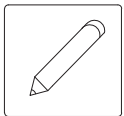
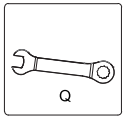
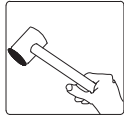
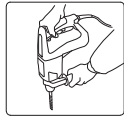




# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 01



M6×60mm

K

(x16)



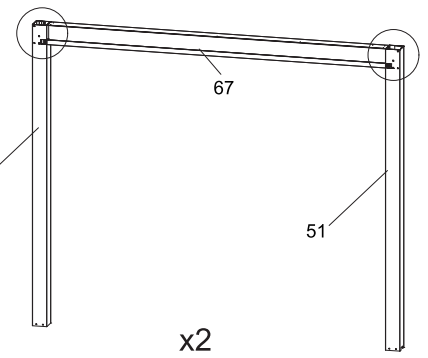
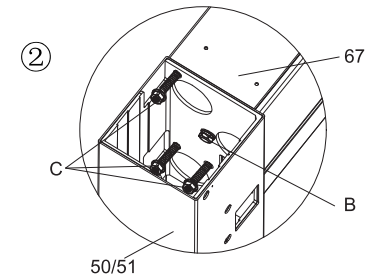
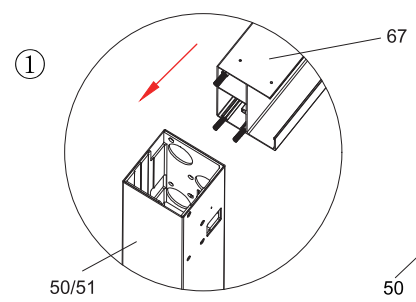
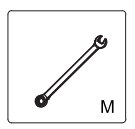
112

(x4)

# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 02

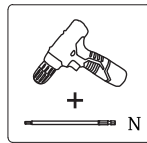


	50	(x2)
	51	(x2)
	67	(x2)
	M8 C	(x12)
	M8*35 B	(x4)

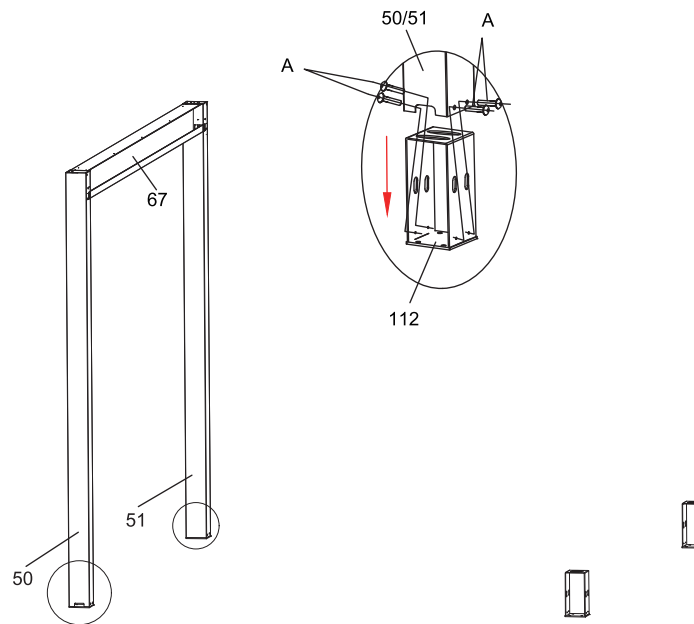
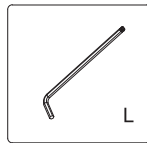
# LUXE PERGOLA


3.05 X 3.65 X 2.5M

STEP 03



or

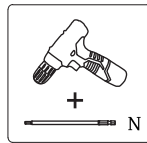


	M6*20	A	(x8)
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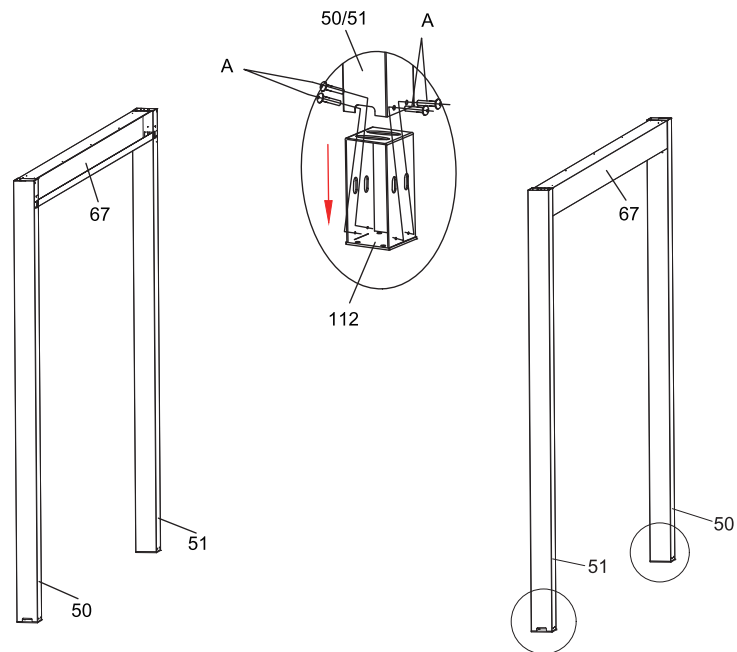
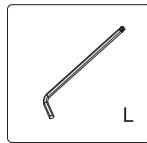
# LUXE PERGOLA


3.05 X 3.65 X 2.5M

STEP 04



or

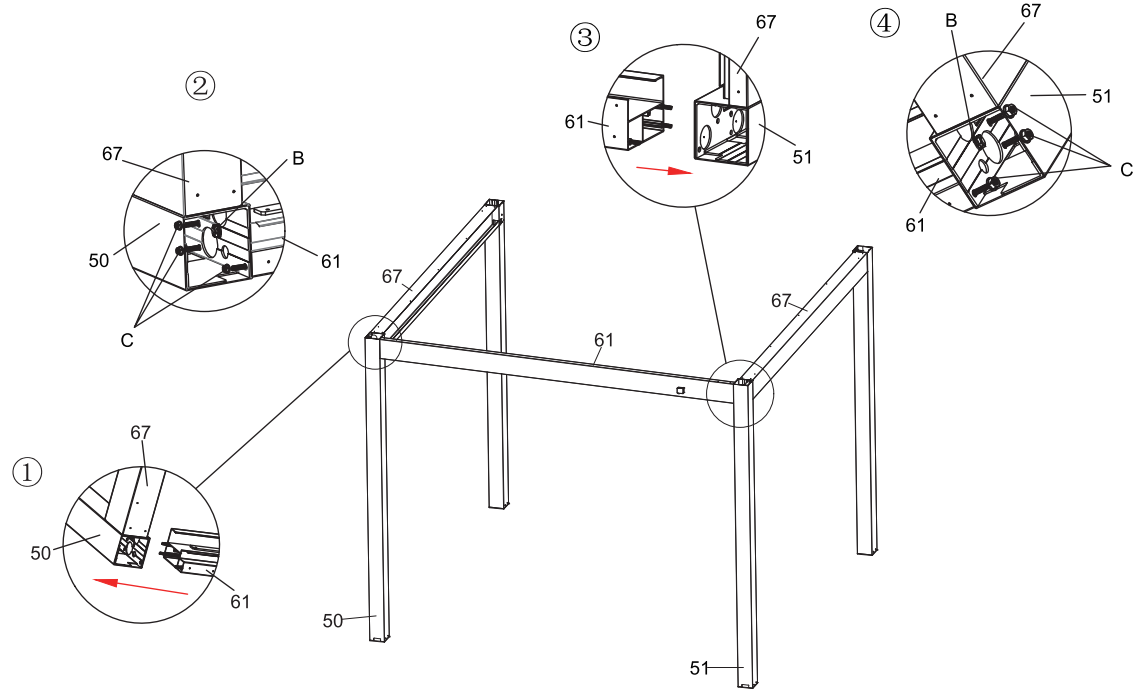
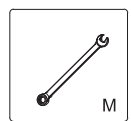


	M6*20	A	(x8)
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# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 05

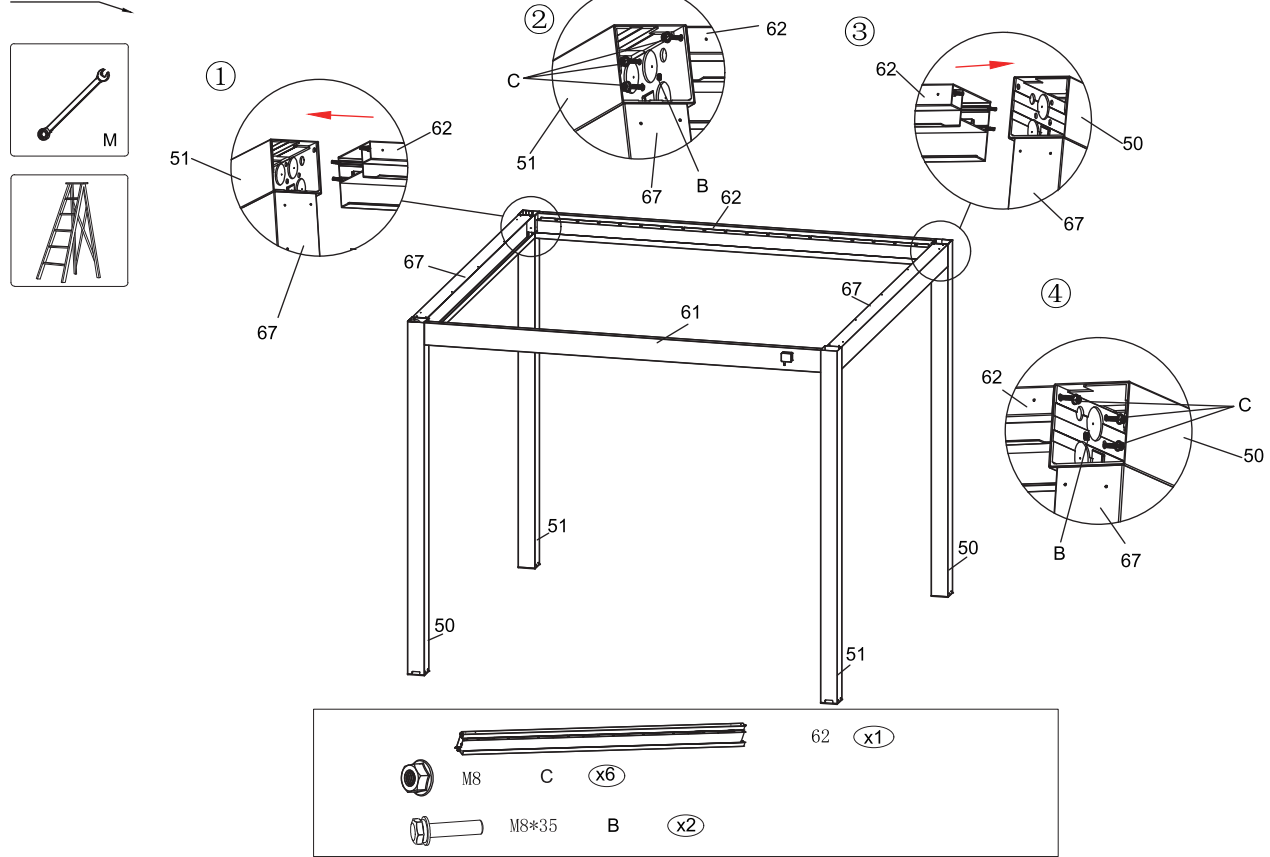


- |  |       |   |    |    |    |
|--|-------|---|----|----|----|
|  | M8    | C | x6 | 61 | x1 |
|  | M8*35 | B | x2 |    |    |

# LUXE PERGOLA

3.05 X 3.65 X 2.5M

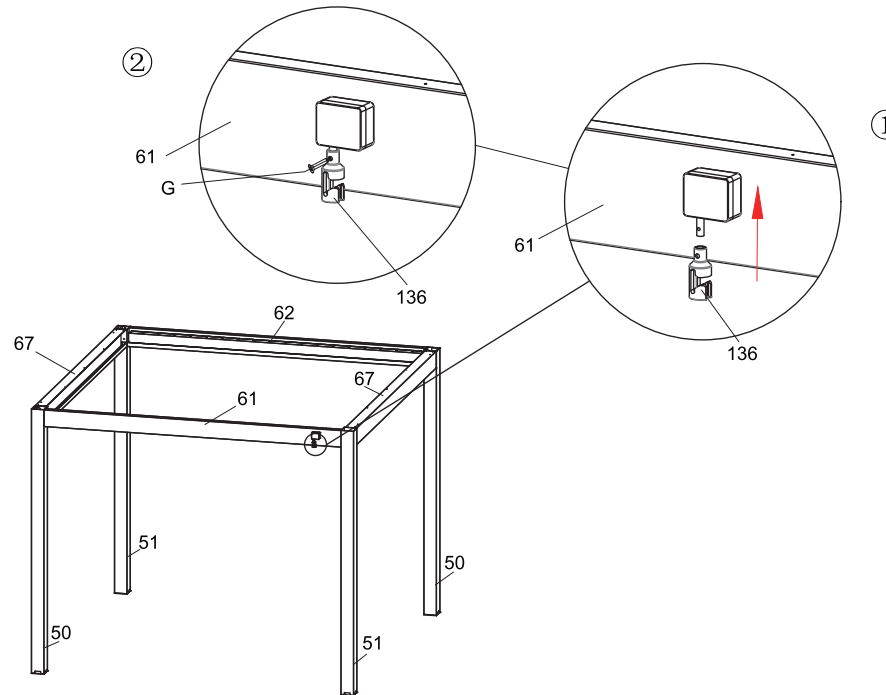
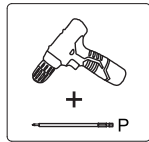
STEP 06



# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 07

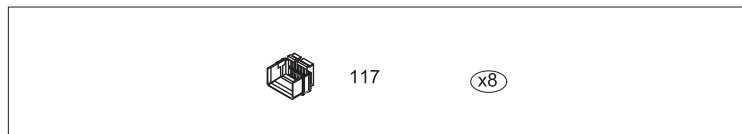
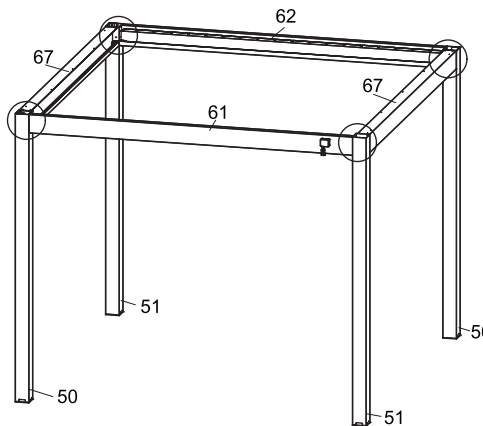
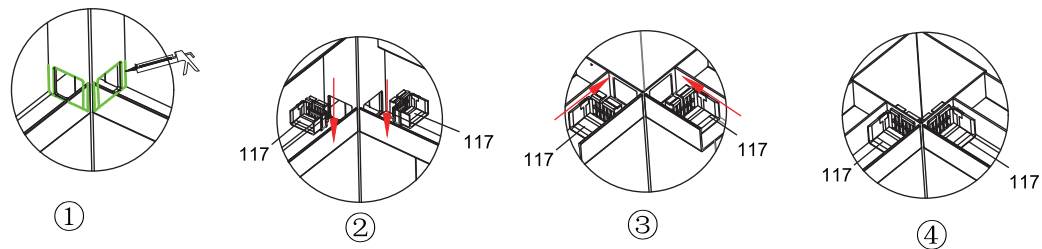


	136	(x1)
	M5*18 G	(x1)

# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 08

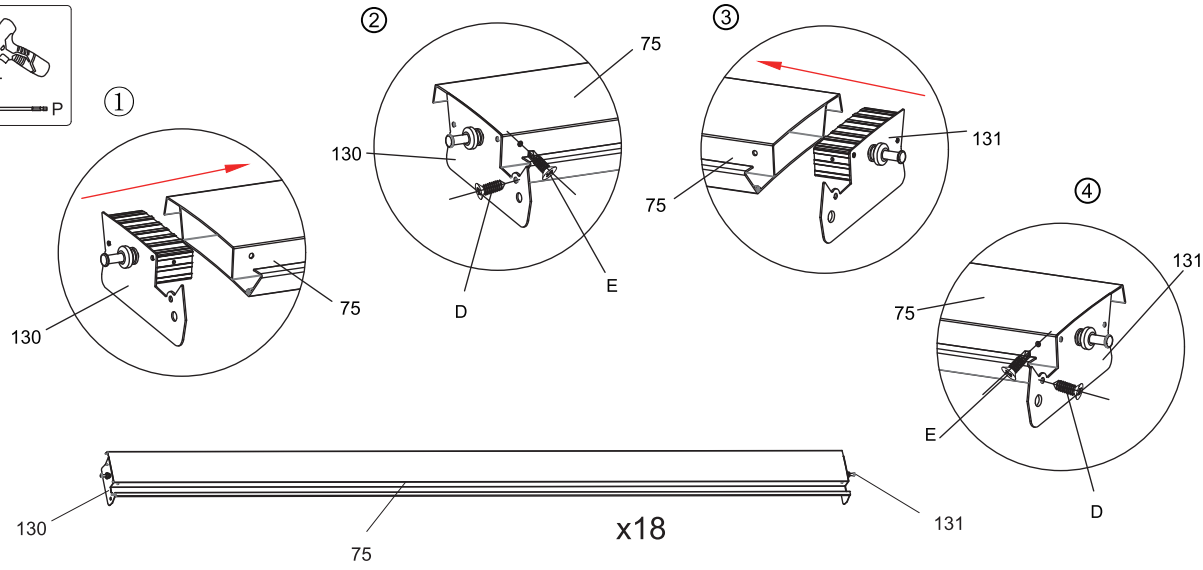
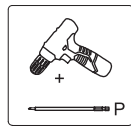




# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 09

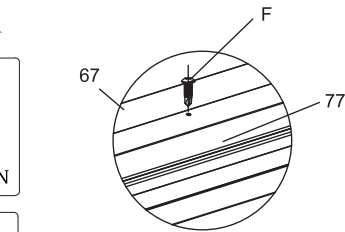
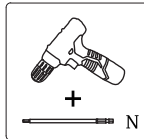


	75	(x18)		ST4.2*15 D	(x36)
	130	(x18)		ST4.2*15 E	(x36)
	131	(x18)			

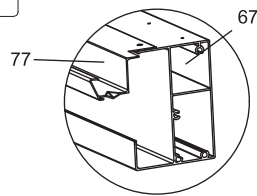
# LUXE PERGOLA

3.05 X 3.65 X 2.5M

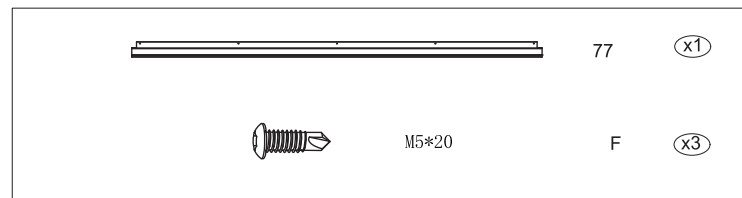
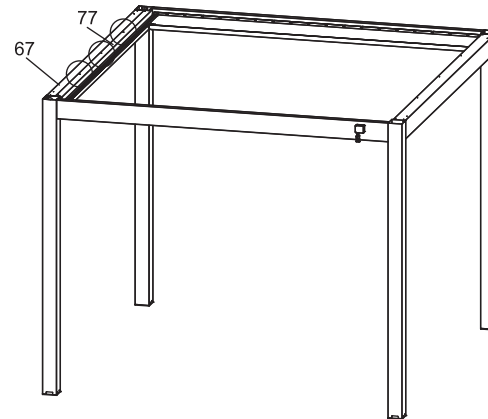
STEP 10



②



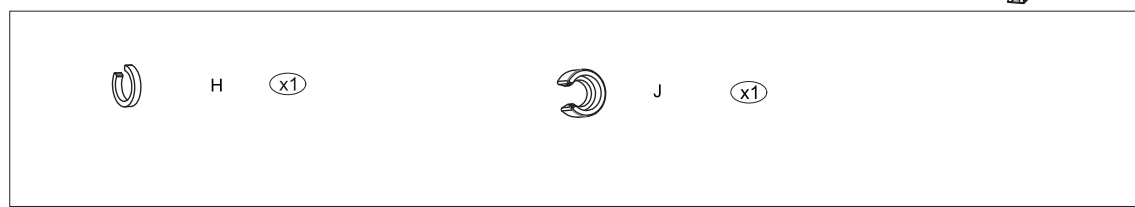
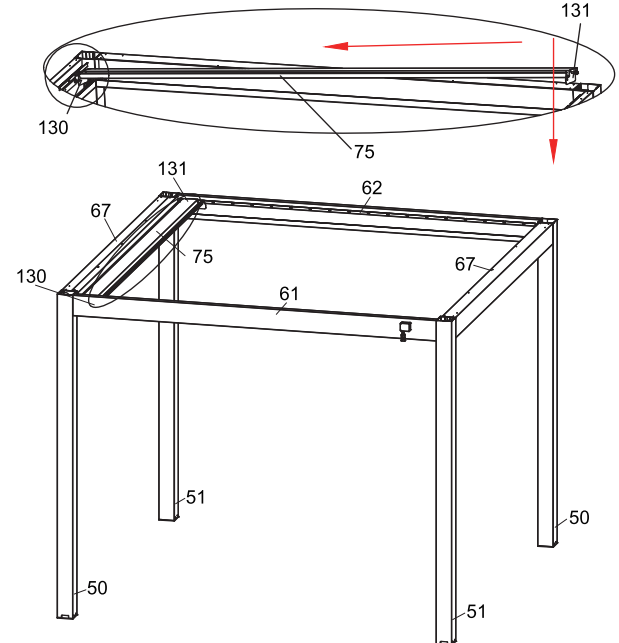
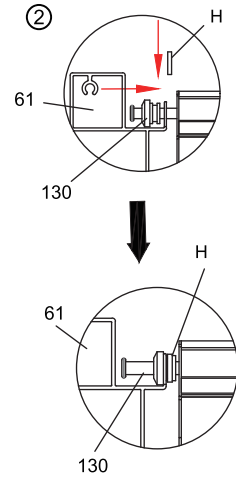
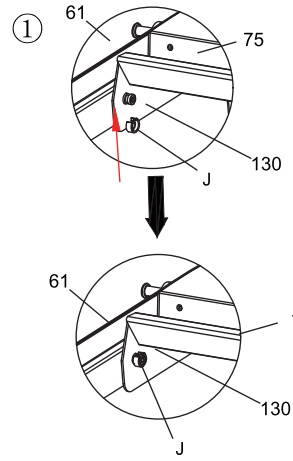
①



# LUXE PERGOLA

3.05 X 3.65 X 2.5M

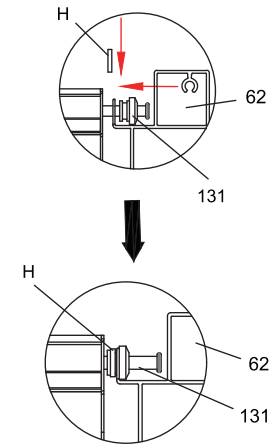
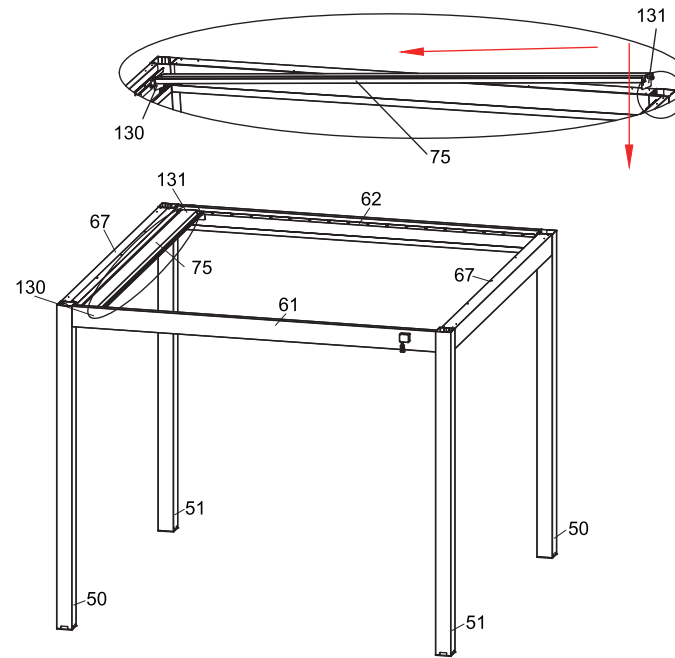
STEP 11



# LUXE PERGOLA

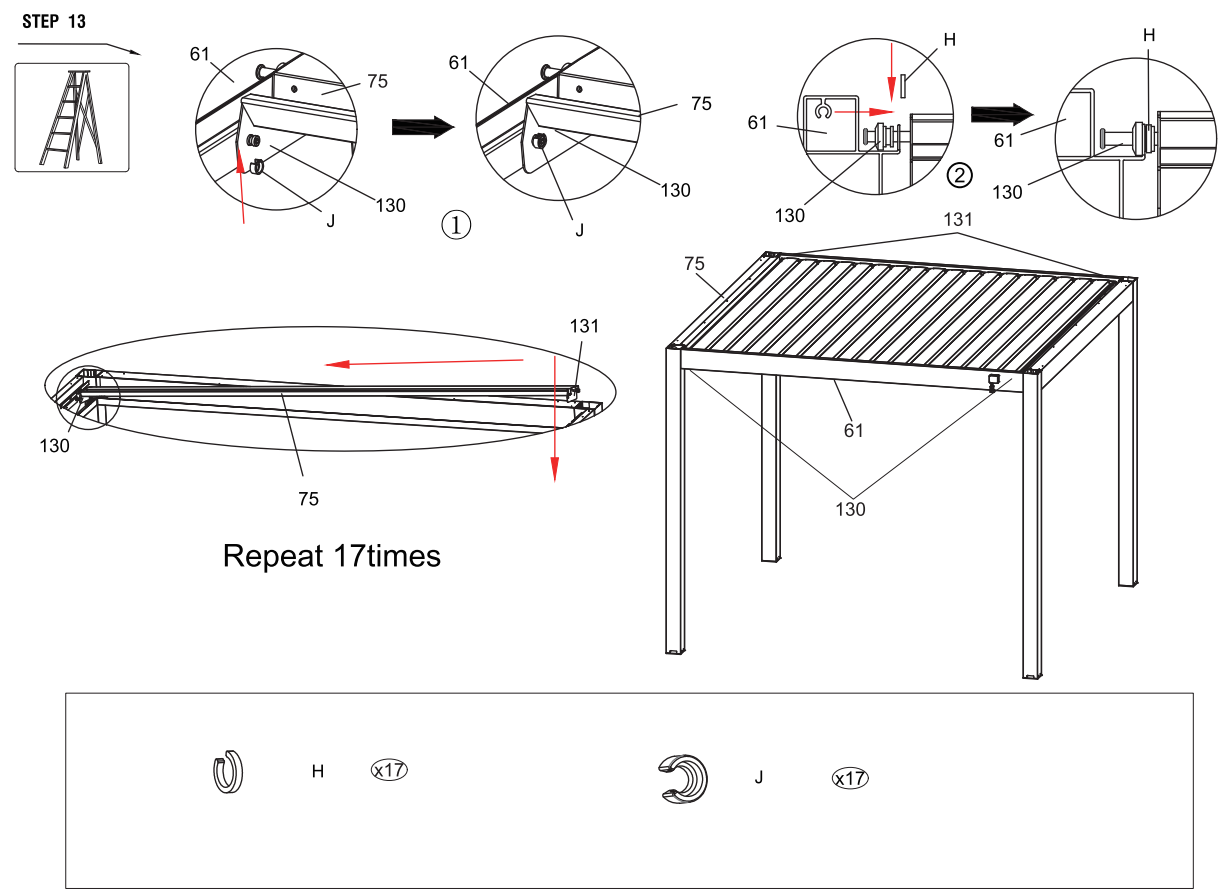
3.05 X 3.65 X 2.5M

STEP 12



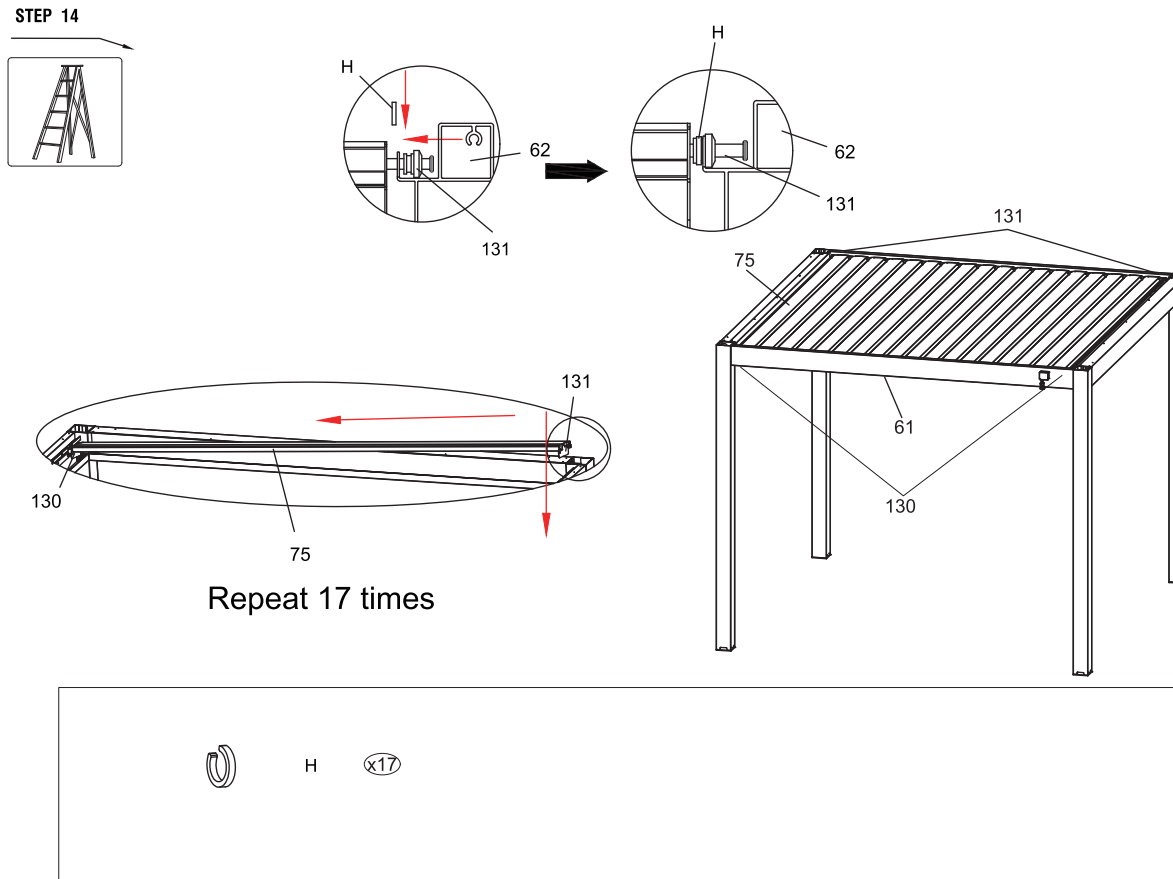
# LUXE PERGOLA

3.05 X 3.65 X 2.5M



# LUXE PERGOLA

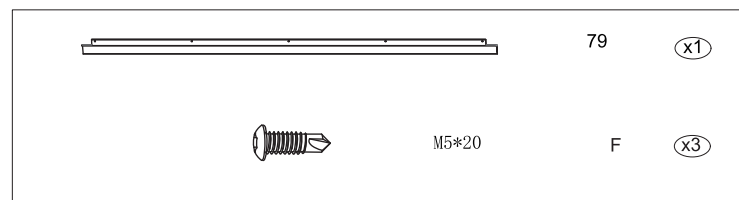
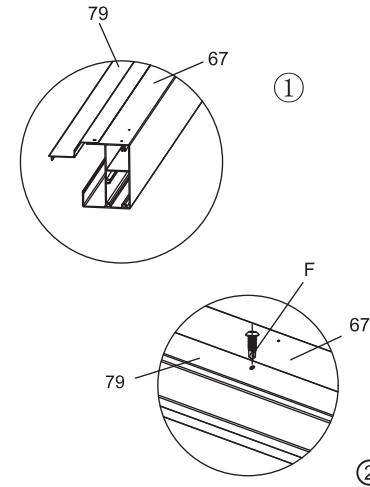
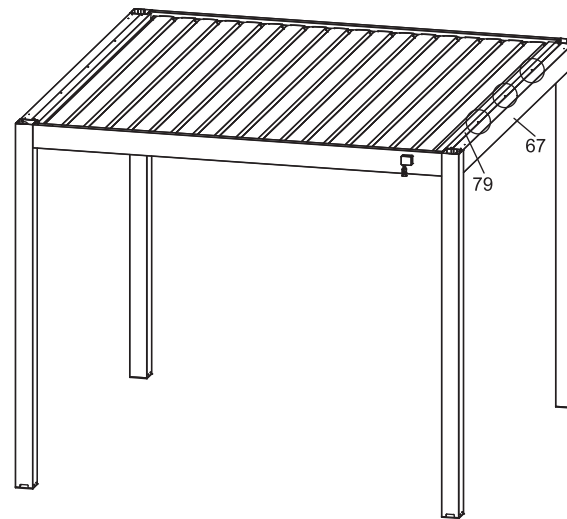
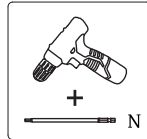
3.05 X 3.65 X 2.5M



# LUXE PERGOLA

3.05 X 3.65 X 2.5M

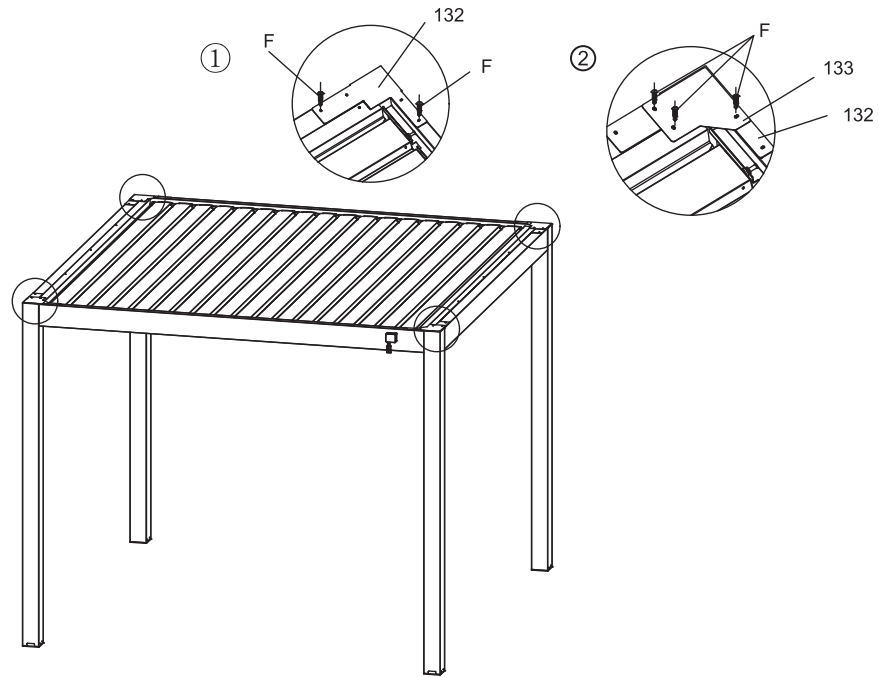
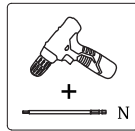
STEP 15






# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 16



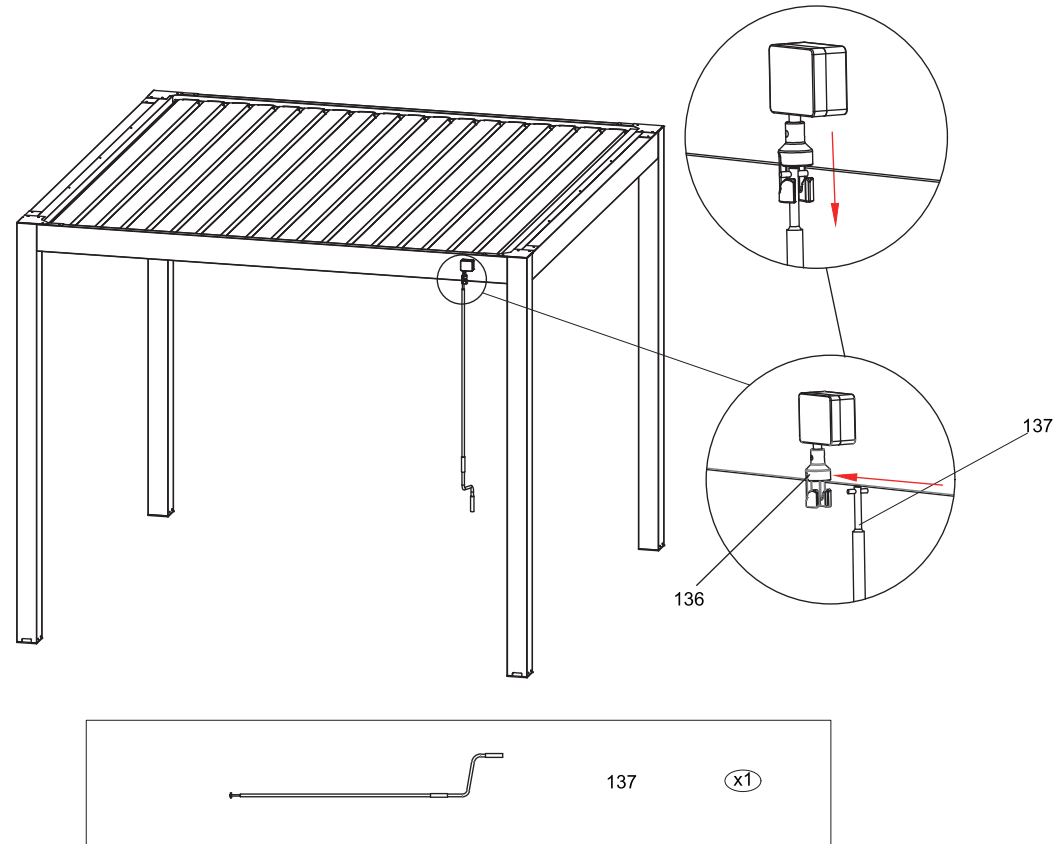
	132	(x4)
	133	(x4)
	M5*20	F (x20)



# LUXE PERGOLA

3.05 X 3.65 X 2.5M

STEP 17



# LUXE PERGOLA

3.05 X 3.65 X 2.5M

